

KENWOOD

SERVICE MANUAL

TL-922



LINEAR AMPLIFIER

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SECTION 1. IMPORTANT NOTICE

The following explicit definitions apply in this manual.
Be sure to read these definitions:

NOTE inconvenience only — no damage or personal injury.

CAUTION equipment damage may occur, but not personal injury.

WARNING personal injury may occur — do not disregard.

WARNING

LETHAL VOLTAGES PRESENT

Observe all standard safety procedures regarding high RF, AC and DC potentials.

SECTION 2.1 TECHNICAL SPECIFICATIONS

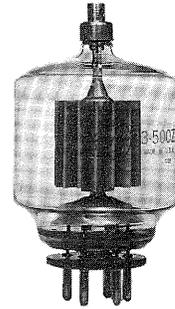
Transmit Frequency Range	160 m through 10 m amateur bands
Excitation Energy Required	80W nominal, 120W maximum
Mode and Duty Cycle	SSB, continuous for 30 minutes CW and RTTY, key-down continuous for 10 minutes
Rated Plate Input	2 KW P.E.P. SSB 1 KW CW, RTTY
Plate Voltage (at No signal)	3.1 KV DC-SSB, 2.2 KV — CW, RTTY
Circuit Type	Class AB2 grounded grid linear amplifier
3rd Order Intermodulation Distortion	Below — 30 dB
Input Impedance	50Ω, unbalanced at better than 1.5 SWR
Output Impedance	50 to 75Ω, unbalanced
Cooling	Forced Air
Interlock Safety Features	Primary high voltage circuit cut-off Secondary high-voltage circuit grounding
Thermal Protector	Locks out transmit relays if power transformers overheat
Fan Motor Delay Stop Time	140 ± 30 seconds (on room temperature)
ALC	Negative going, adjustable threshold — 8V DC maximum output (typical)
Power Tubes Used	Eimac 3-500Z, two pieces
Semiconductors	Diodes, 18 peices Zener diode, 1 piece
Power Requirements	120V, 5A; 220/240V, 14A; 50/60 Hz; for maximum SSB input
Cables Supplied	Power cable with 2-pin grounding plug, 2 m long Signal cable (coaxial) with M-type connector, 1.5 m Control cable, 1.5 m
Dimensions	390 mm (15-3/8") × 190 mm (7-1/2") × 407 mm (16") Values in parenthesis include protrusions
Weight	Net 31 kg (68 lbs.) Shipping 38 kg (83 lbs.)

SECTION 2.2 TUBE SPECIFICATIONS

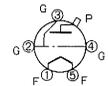
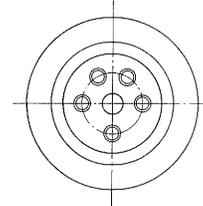
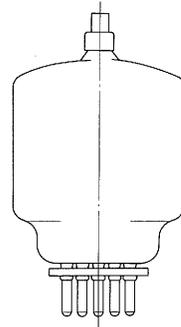
Filament	
Voltage.....	5.0V
Current.....	14.2A
Direct Interelectrode Capacitances (grounded grid) ²	
Input.....	8.3pF
Output.....	4.7pF
Feedback.....	0.07pF
Frequency of Maximum Rating	
CW.....	110 MHz

Operating Position.....	Vertical, base down or up
Maximum Operating Temperature	
Plate Seal.....	225°C
Base Seals.....	200°C
Cooling.....	Radiation and forced air
Base.....	5 Pin Special

Maximum Ratings	
DC Plate Voltage.....	4000 Volts
DC Plate Current.....	0.35 Ampere
Plate Dissipation.....	500 Watts
Grid Dissipation.....	20 Watts



<3-500Z External View>



(tube basing)

SECTION 3. FEATURES

1. Class AB2, grounded grid linear amplifier using two high-performance Eimac 3-500Z power tubes. Covers all bands 160 m through 10 m for SSB, CW and RTTY modes of operation.
2. Highly reliable, it is designed to provide stable, high RF output power for extended periods of continuous use.
3. Low intermodulation distortion through the use of negative R.F. feedback (unique to Trio-Kenwood linear design).
4. Quick Turn-on. Warm-up is not necessary. The 3-500Z tubes are fast heating.
5. Double safety systems, comprised of interlocking switches. One interrupts the high voltage primary circuit while the second directly grounds the secondary high voltage circuit. Bleeder resistors are provided for discharging the high voltage capacitors and "DANGER" warnings are posted at high voltage positions. Please observe all warnings, they are for your protection.
6. Fan motor delay stop circuit comprised of a thermal delay relay will hold the cooling fan on for 140 seconds (TYP) after power is removed from the unit and will measurably extend tube life.
7. Mode switch for efficient linear operation selects between SSB mode for maximum PEP output with good linearity, and CW Mode for low power consumption and heat generation during extended periods of operation.
8. Linear amplification control switch allows straight-through operation without shutting off the unit.
9. Variable threshold will accommodate exciters 80W to 120W (nominal) by varying the ALC threshold level. This prevents overdriving the final power tubes and limits the amplifier to its linear range, guaranteeing low distortion at maximum power.
10. Two panel meters: one meter always indicates the (Ip) plate current; the second selectively reads (I_g) grid current, (Rf) relative output, or (Hv) high voltage.
11. Rigid mechanical structure: The die-cast side panels effectively support the weight of the amplifier against shocks and jarring during transportation. Recessed side panel handles are provided so the amplifier can be easily carried.
12. Vernier plate tuning dial facilitates easy tuning, particularly for the higher bands.
13. Neat, contemporary appearance. Mechanical arrangement and advanced design match the TS-820 and the TS-520 Series transceivers.
14. Power source selecting: Power source can be selected in two sources (120V ↔ 240V).

SECTION 4. CIRCUIT DESCRIPTION

1. The TL-922 is a grounded grid class AB₂ amplifier consisting of two Eimac Hi-mu, zero bias triodes, 3-500Z, providing the following features:
 - 1) Low IMD (intermodulation distortion) through negative RF feedback.
 - 2) The grounded grid circuit does not require neutralization.
 - 3) Due to its low input impedance, no cathode-swamping resistors are required.
 - 4) High stability at any frequency.
 - 5) Excitation energy is added to the RF output and is not lost.

Figure 1 shows a circuit diagram of the Linear Power Amplifier.

The input matching circuit, comprised of L9 through L14, Cin-1, and Cin-2, matches the exciter impedance with the input circuit impedance to efficiently feed exciter energy into the power tubes. The tubes are heated by the center tapped filament transformer T2 requiring current only half the usual, preventing voltage drop due to wire resistance.

The choke coils L20 and L3 high frequency isolate the filaments from the filament transformer. The bias

voltage, which determines the operating point of the tubes is produced across zener diode D2. This diode carries the full current of the tubes excepting filaments. The grids are DC grounded through L7 and L8 and high-frequency grounded by C28 through C33. The π network, comprised of VC1, L4, L5 and VC2, matches the plate impedance to the antenna. The tubes are cut off to stand by through a positive voltage of approximately 100V applied to the filament circuit.

2. Power Supply

The plate high voltage is supplied from a voltage doubling rectifier comprised of a large-capacity, small-sized transformer T1, fourteen high-voltage rectifier diodes rated 800 PIV and eight 200 μ F electrolytic capacitors rated 550V surge. To improve reliability, the diodes are P.C.B. mounted and the electrolytic capacitors are held by plastic spacers. Filament voltage, relay energizing voltage (in common with the tube cut-off bias voltage), and pilot lamp voltage are supplied from transformer T2. Each primary of the power transformers T1 and T2 has two windings, each of which is fused. Note that fuses are not changed when the input line voltage has been changed.

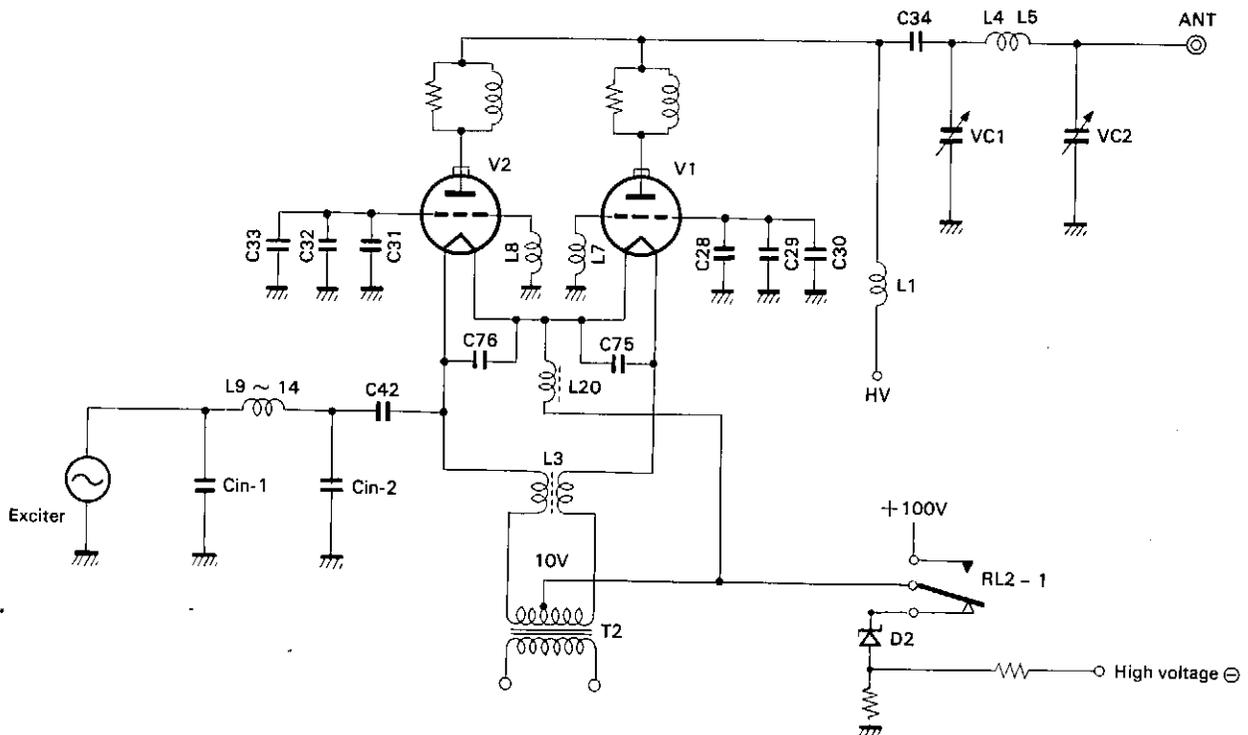


Fig. 1 Linear Power Amplifier and Mode Switching Circuit

SECTION 4. CIRCUIT DESCRIPTION

3. Fan Motor Delay Stop Circuit

The cooling fan is held on for approximately 2 minutes to cool the power tubes after the POWER switch is turned off. This is accomplished by the fan motor delay stop circuit comprised of a bimetal thermal relay.

Figure 2 is a schematic diagram illustrating the circuit. When the POWER switch is at OFF, both the relay RL1 and the thermal relay DL1 are not activated and the fan is off. By turning the POWER switch to ON, RL1 is activated, starting the fan. At the same time, voltage is applied to DL1 generating heat, which makes the contact DL1-1 close in approximately 60 seconds. By turning the POWER switch to OFF, RL1 is deenergized, returning contacts RL1-1 and RL1-2 to their home positions. But, the fan continues operating as the thermal relay contact DL1-1 is still closed. DL1-1 opens after approximately 140 seconds thereby stopping the fan.

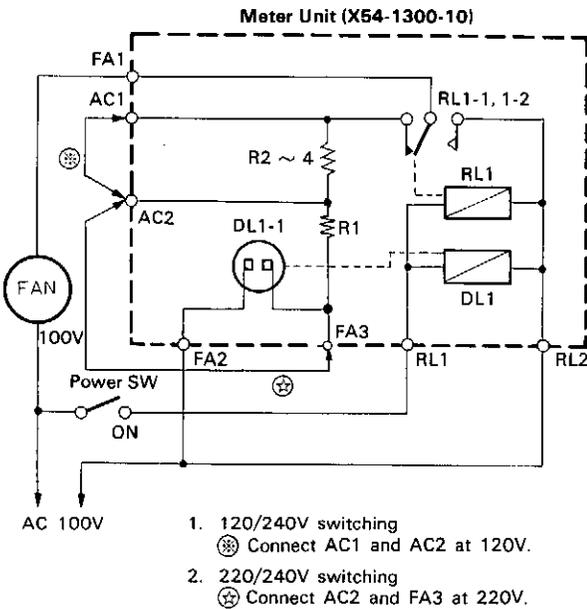


Fig. 2 Fan Motor Delay Stop Circuit

4. Meter Drive Circuit

The power tube Ip (plate current) and Ig (grid current) can be read on individual meters. **Figure 3** is the meter drive circuit. Ip (plate current) is measured through shunt resistor R6 (1Ω), and deflects the Ip meter through R7 (1.5kΩ) which adjusts meter sensitivity. Similarly, Ig (grid current) is measured on the Multimeter. Additional to Ig, the Multimeter can selectively read relative RF output (which is a rectified RF signal), and Hv (plate voltage). Precise plate voltage reading is obtained through three serial voltage dividing resistors of 5% tolerance.

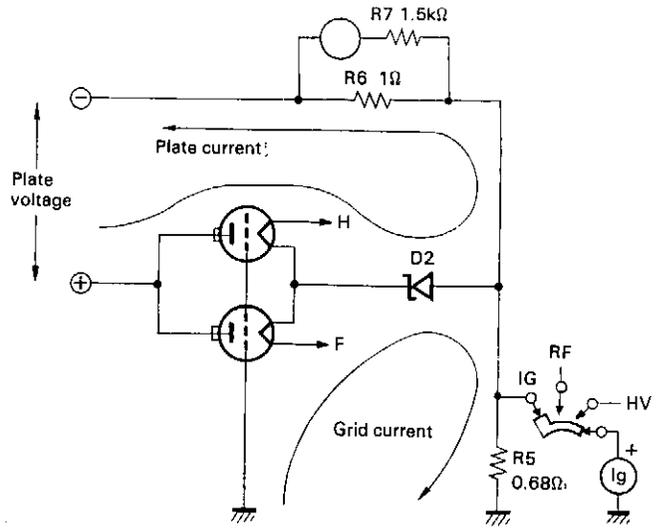


Fig. 3 Meter Drive Circuit

5. Spark Suppressor

The TL-922 contains an oversized relay for conservative operation and its action is slower than smaller relays. The TL-922 is momentarily run leaving the antenna circuit open in such operations as VOX. This leads to high Q at the output circuit which would cause excessive voltage at the plate tuning capacitor. This could arc the capacitor. To prevent this, a discharge gap device is installed at the antenna relay terminals to dissipate any unusually high voltage. During relay changeover, you might sometimes hear arcing from the discharge gap. This is not a failure and should be considered normal.

6. Mode Selecting Circuit

Zener diode D2 connected to the filament return circuit biases the cathode positive during transmission (makes the grid negative to the cathode). Thus, the grid is biased without floating it. Bias voltage is low to achieve low distortion. Plate voltage is 2.2kV, idling current 100mA in CW mode and 3.1kV at approximately 200mA in SSB mode. Therefore, plate dissipation power always exceeds 200W.

In SSB mode, the zener diode is shorted by S3 lowering distortion (**See Fig. 1**).

MODE	At no signal	At transmission
SSB	Approx. 3100V	Approx. 2500V
CW	Approx. 2200V	Approx. 1700V

MODE (SSB ↔ CW) is switched by switching the second tap of the high voltage transformer.

SECTION 4. CIRCUIT DESCRIPTION

7. High Voltage Transformer Protection.

If the temperature of T1 rises over 145°C, the transformer protection thermostat locks the transmit relay in STBY. If protection has occurred, it has likely been caused by a continuous run exceeding the rated capacity of the amplifier. Leave the POWER switch "ON" to allow forced air cooling. While cooling, the exciter will operate straight through. (Fig. 4)

8. High Voltage Primary and Secondary Safety Circuits

When the top cover is opened, the high voltage transformer primary is switched off by S2. Power supply capacitors will discharge in 20 ~ 30 seconds. When the transmitting tube age is opened, the interlock grounds the B+ supply, discharging the power supply capacitors directly.

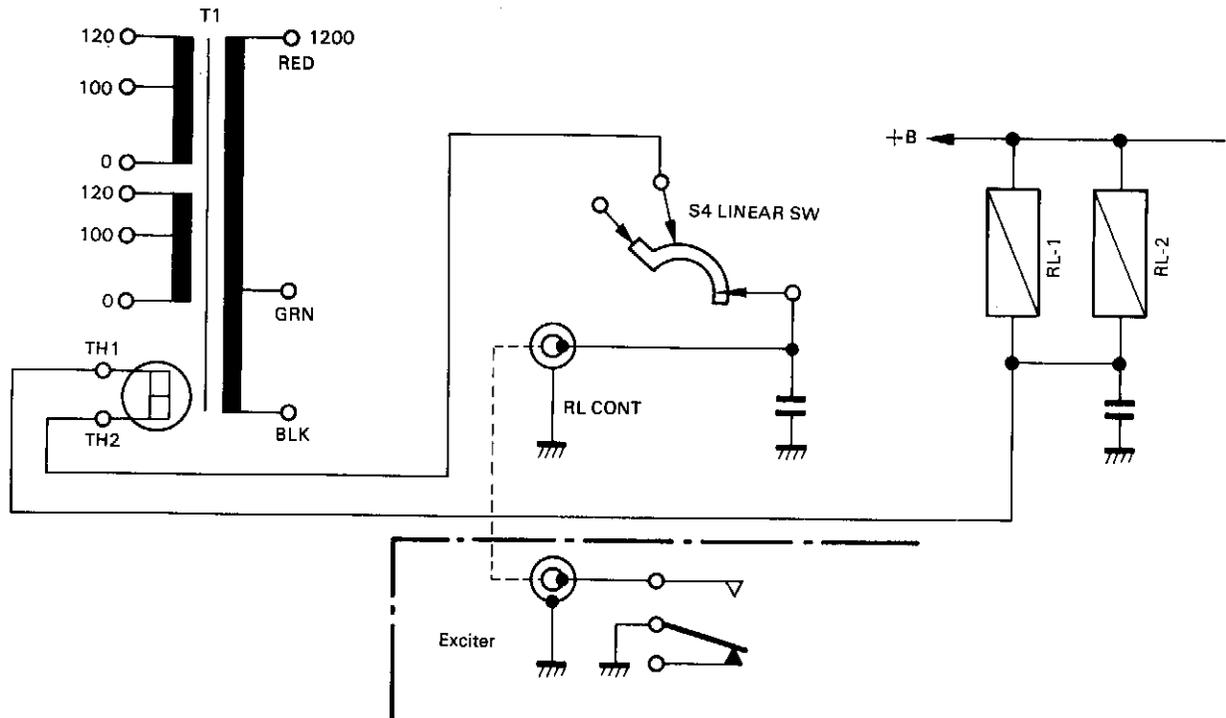
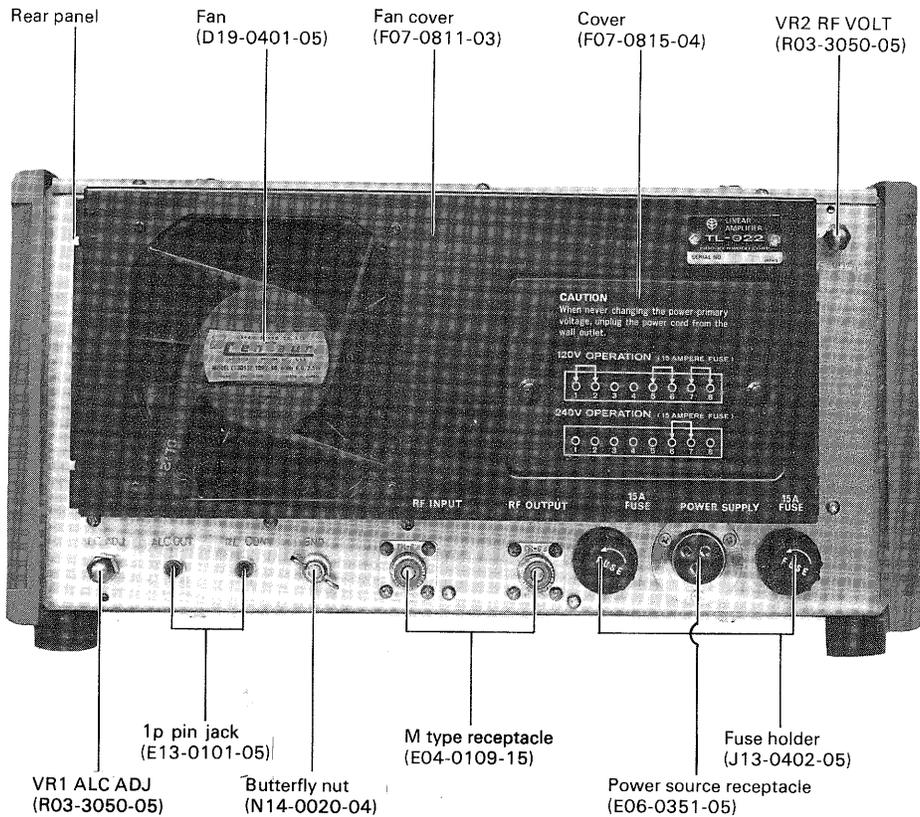
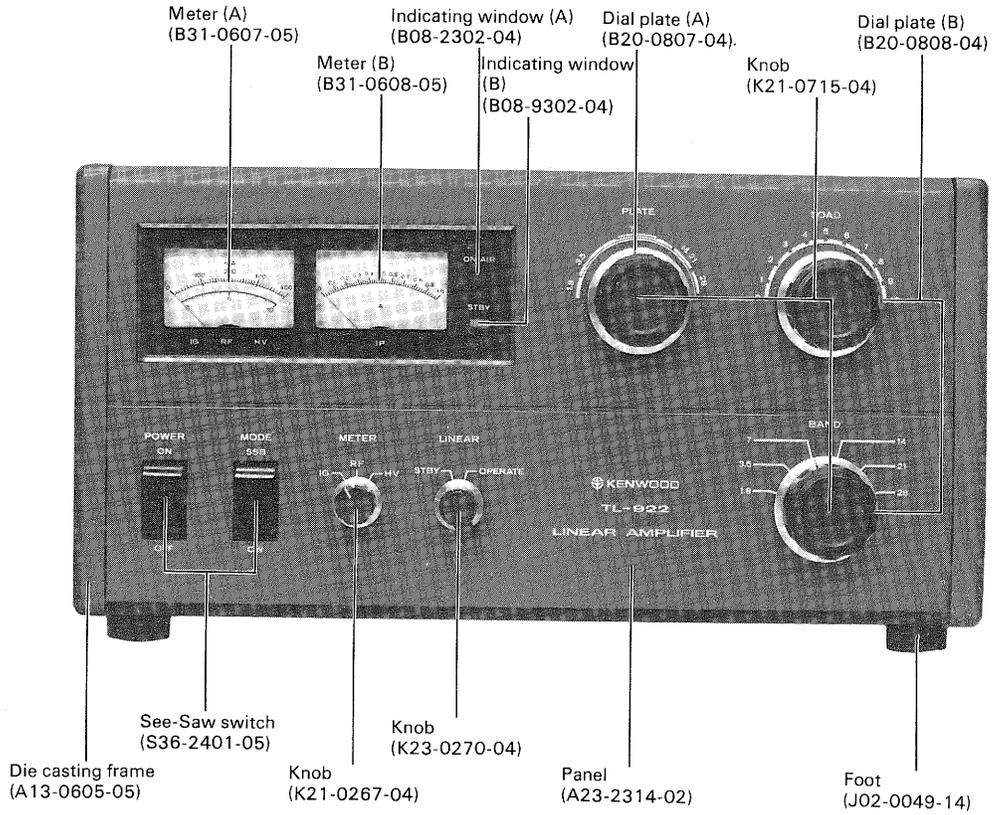
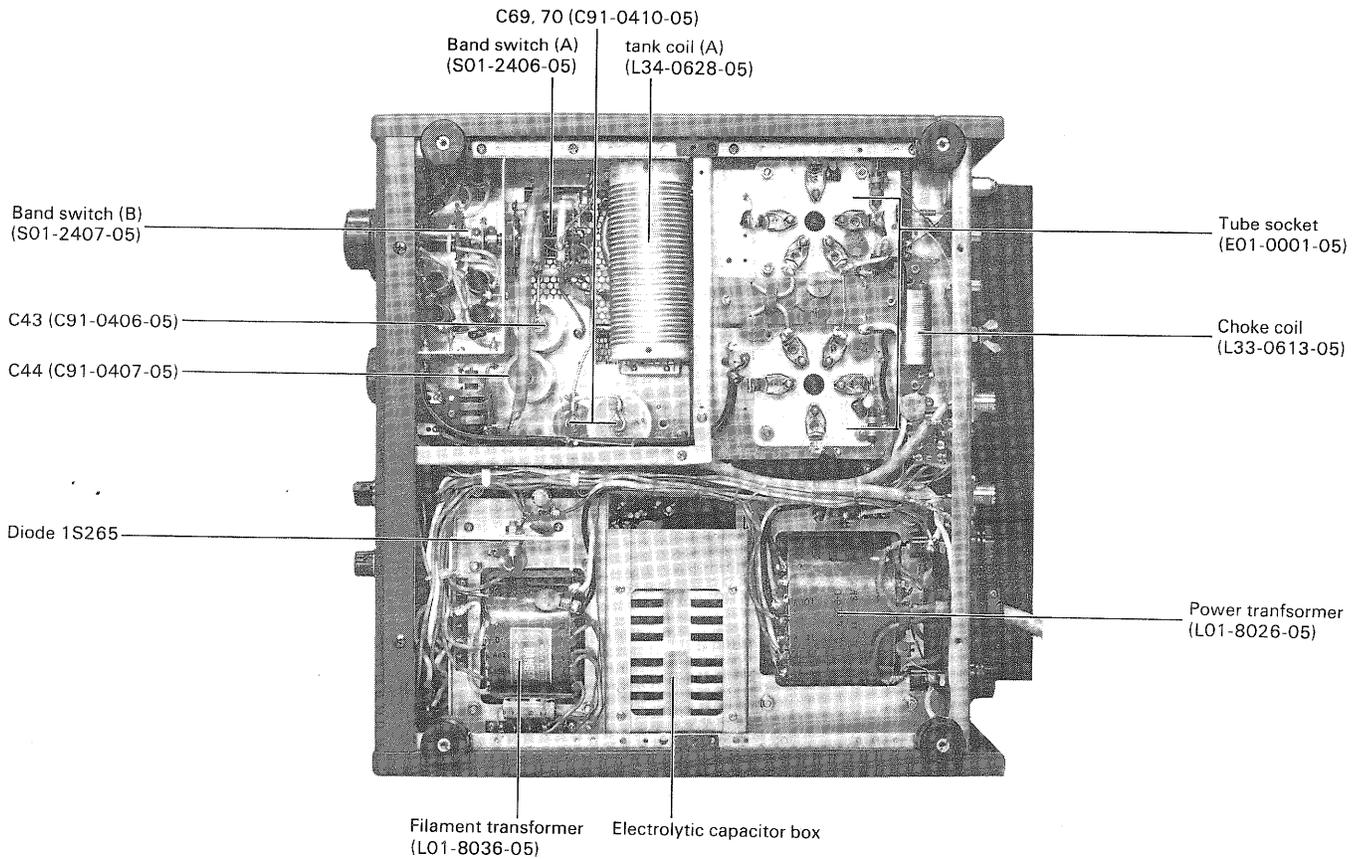
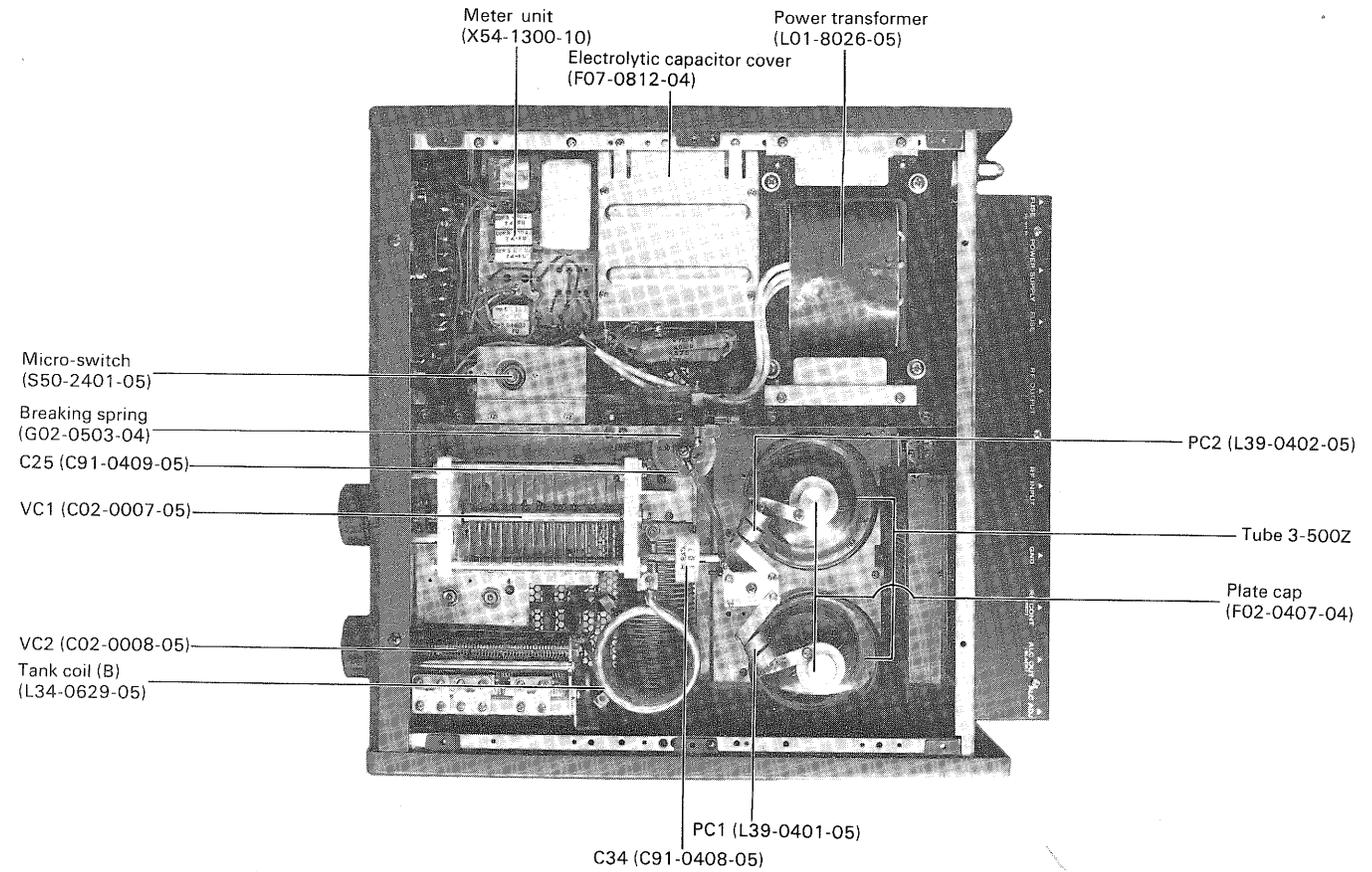


Fig. 4 Transformer Thermal Protection Circuit

▼ EXTERNAL VIEW

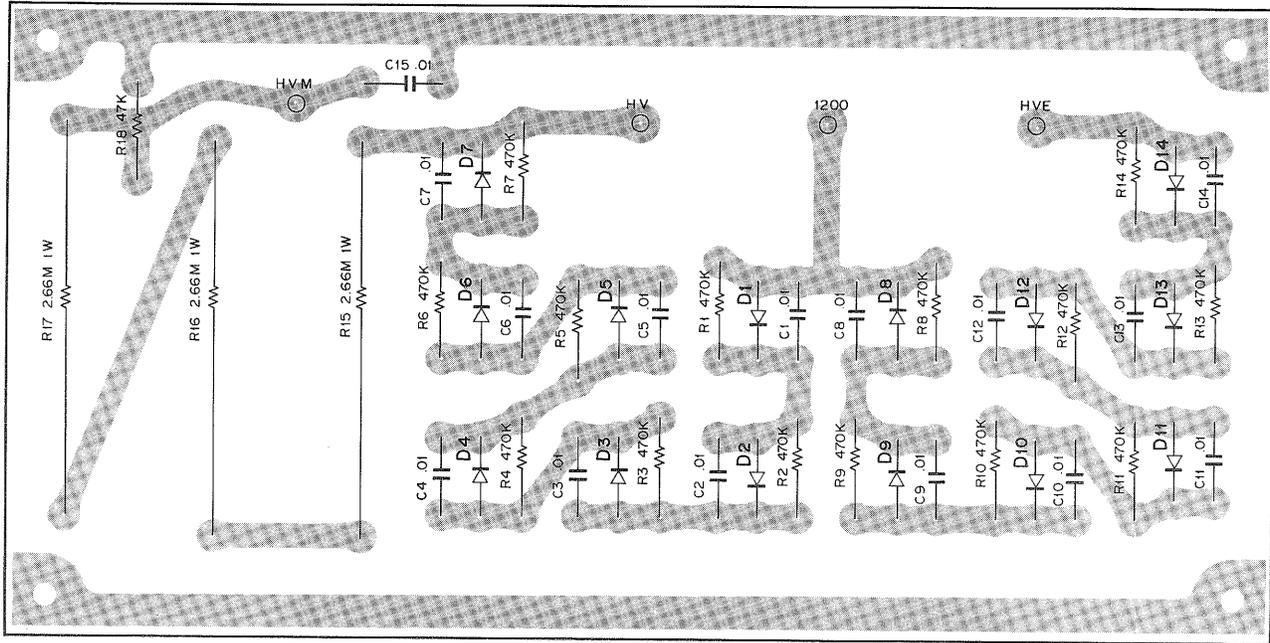


▼ INTERNAL VIEW

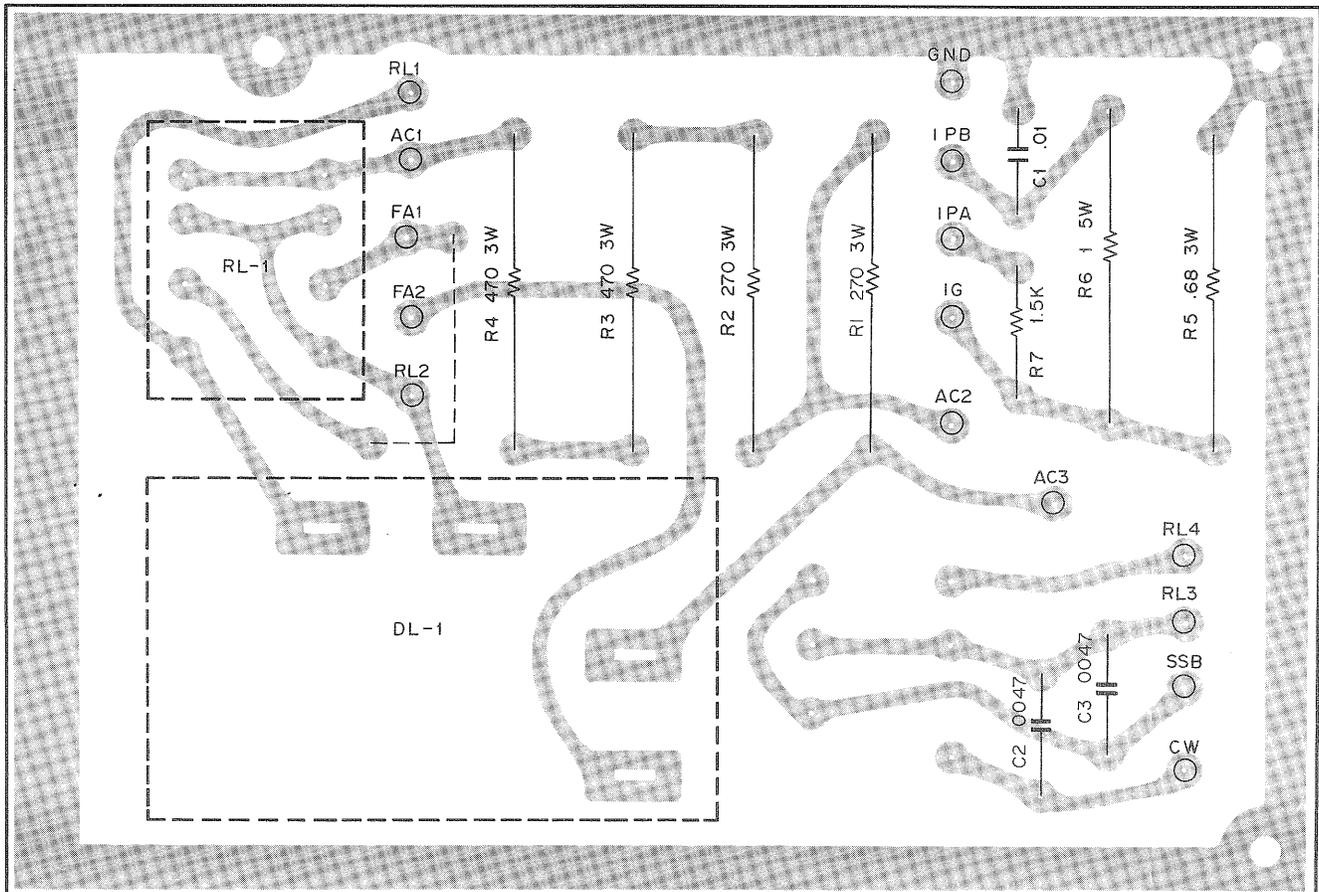


SECTION 6. PRINTED CIRCUIT BOARDS

▼ Rectifier Unit (X43-1280-10)



▼ Meter Unit (X54-1300-10)

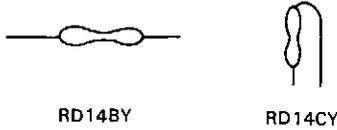


NOTE:

Resistors except the special type (example: cement, metal film, etc.) are not detailed in PARTS LIST. With regard to the value, refer to the schematic diagram or the PC board illustration. Resistors not detailed are carbon type (1/4 or 1/8W). You should give an order for the carbon resistors according to the ways described as follows:

A carbon resistor's part number is; example RD14BY 2E 222J.

1. Kinds of the carbon resistor

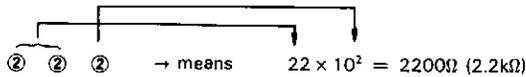


2. Wattage

1/4W → 2E

1/8W → 2B

3. Resistance value



Significant figure Multiplier

Example:

221 → 220Ω

222 → 2.2kΩ

223 → 22kΩ

224 → 220kΩ

225 → 2.2MΩ

4. Tolerance

J = ±5% (Gold color)

K = ±10% (Silver color)

GENERAL

☆: New parts

[K]: USA, [W]: Europe

Ref. No.	Parts No.	Description	Re- marks
CAPACITOR			
C1,2	C90-0300-05	Ceramic 470pF AC150V	
C3	CE02W2C330	Electrolytic 33μF 160WV	
C4	CK45D2H472M	Ceramic 4700pF ±20%	
C5,6	CK45D1H223M	Ceramic 0.011μF ±20%	
C7~14	CK45E2H103P	Ceramic 0.01μF +100%, -0%	
C15~22	C90-0803-05	Electrolytic 200μF 500WV	☆
C23,24	CK45E2H103P	Ceramic 0.01μF +100%, -0%	
C25	C90-0409-05	HV Capacitor 2000pF 15kV	
C26	CE04W1C101	Electrolytic 100μF 16WV	
C27	CK45E2H103P	Ceramic 0.01μF +100%, -0%	
C28~33	CM93D2H221J	Mica 220pF ±5%	
C34	C91-0408-05	HV Capacitor 2000pF 15kV	☆
C35	CC45SL1H100D	Ceramic 10pF ±0.5pF	
C36~39	CK45E2H103P	Ceramic 0.01μF +100%, -0%	
C40	CC45SL2H150J	Ceramic 15pF ±5%	
C41	CC45SL2H470J	Ceramic 47pF ±5%	
C42	CK45E2H103P	Ceramic 0.01μF +100%, -0%	
C43	C91-0406-05	HV Capacitor 100pF 7.5kV	☆
C44	C91-0407-05	HV Capacitor 200pF 7.5kV	☆
C45	C91-0413-05	HV Capacitor 47pF 3.15kV	
C46	Missing Number		
C47	CM93D2H561J	Mica 560pF ±5%	
C48,49	CM93D2H102J	Mica 1000pF ±5%	
C50	CM93D2H561J	Mica 560pF ±5%	
C51~53	CM93D2H331J	Mica 330pF ±5%	

Ref. No.	Parts No.	Description	Re- marks
C54	CM93D2H471J	Mica 470pF ±5%	
C55	CM93D2H101J	Mica 100pF ±5%	
C56,57	CM93D2H221J	Mica 220pF ±5%	
C58	CM93D2H121J	Mica 120pF ±5%	
C59	CM93D2H221J	Mica 220pF ±5%	
C60	CM93D2H121J	Mica 120pF ±5%	
C61~65	CK45E2H103P	Ceramic 0.01μF +100%, -0%	
C66	C91-0412-05	Ceramic 4700pF AC500V	☆
C67,68	Missing Number		
C69,70	C91-0410-05	HV Capacitor 500pF 3kV	☆
C71~74	Missing Number		
C75,76	CK45E2H103P	Ceramic 0.01μF +100%, -0%	
C77	CC45SL2H220J	Ceramic 22pF ±5%	
C78	CK45E2H103P	Ceramic 0.01μF +100%, -0%	

RESISTOR

R1~21	RC05GF2H000J	Carbon ○○○Ω* ±5% 1/2W	
R11	RS14AB3A683J	Metal film 68kΩ ±5% 1W	
R13~20	RS14AB3Y473J	Metal film 47kΩ ±5% 7W	

SEMICONDUCTOR

D1	V11-0285-05	Diode V06E	
D2	V11-3161-76	Zener diode 1S265	☆
D3	V11-0370-05	Diode 1S1587	
D4	V11-0051-05	Diode 1N60	
D7	V11-0270-05	Diode U05B	

POTENTIOMETER/VC

VR1,2	R03-3050-05	10kΩ (B) Potentiometer	
VC1	C02-0007-05	Variable capacitor (plate) 154pF AC 4kV a minute	☆
VC2	C02-0008-05	Variable capacitor (load) 1920pF (1150pF+770pF) DC 1kV a minute	☆

SWITCH/RELAY

S1	S36-2401-05	See-saw switch	☆
S2	S50-2401-05	Micro switch	☆
S3	S36-2401-05	See-saw switch	☆
S4	S01-1042-05	Rotary switch STBY	
S5	S01-1017-05	Rotary switch meter	
S6	S01-2407-05	Band switch B	☆
S7	S01-2406-05	Band switch A	☆
RL1	S51-2403-05	Relay	☆
RL2	S51-2402-05	Relay	☆

COIL/TRANSFORMER

L1	L33-0610-05	Choke coil 160μH PLATE	☆
L2	L33-0609-05	Choke coil 12μH	☆
L3	L33-0612-05	Choke coil 22μH Filament	☆
L4	L34-0629-05	Tank coil B 14~28 MHz	☆
L5	L34-0628-05	Tank coil A 1.9~7 MHz	☆
L7,8	L33-0259-05	Choke coil 470μH (Safety)	
L9	L34-0630-05	Input tuning coil A 1.9 MHz	☆
L10	L34-0631-05	Input tuning coil B 3.5 MHz	☆
L11	L34-0632-05	Input tuning coil C 7MHz	☆
L12	L34-0633-05	Input tuning coil D 14 MHz	☆
L13	L34-0634-05	Input tuning coil E 21 MHz	☆
L14	L34-0635-05	Input tuning coil F 28 MHz	☆
L15~17	L34-0637-05	Beads (Ferrite)	☆
L18	L33-0611-05	Choke coil 1 mH	☆
L19	L34-0637-05	Beads (Ferrite)	☆
L20	L33-0613-05	Choke coil 80μH	☆
T1	L01-8026-05	Power transformer	☆
T2	L01-8036-05	Filament transformer	☆

SECTION 7. PARTS LIST ManualsPlus.com

Ref. No.	Parts No.	Description	Re- marks
PC1	L39-0401-05	Parastic suppressor (clockwise winding)	☆
PC2	L39-0402-05	Parastic suppressor (counterclockwise winding)	☆
MISCELLANEOUS			
V3		Surge absorber DSA-301LS	☆
—	A01-0715-05	Case	☆
—	A01-0717-03	Control case	☆
—	A20-2314-02	Panel	☆
—	A20-2316-02	Panel assembly	☆
—	B08-2302-04	Indicating window A (red)	☆
—	B08-9302-04	Indicating window B (white)	☆
—	B09-0003-05	Coupling × 2	☆
—	B10-0609-03	Front glass	☆
—	B20-0807-04	Dial plate A 8φ	☆
—	B20-0808-04	Dial plate B × 2 6φ	☆
—	B30-0048-05	Lamp × 6 8V 50 mA	☆
—	B31-0607-05	Meter A HV, IG, RF	☆
—	B31-0608-05	Meter B Ip	☆
—	B40-2423-04	Model name plate	☆
—	B46-0058-00	Warranty card [K]	☆
—	B50-2552-00	Operating manual	☆
—	D19-0401-05	Fan	☆
—	D40-0602-05	Vernier mechanism assembly	☆
—	E01-0001-05	Tube socket 5P × 2	☆
—	E04-0109-15	M type receptacle × 2	☆
—	E06-0351-05	Power source receptacle 3p	☆
J1,2	E13-0101-05	Pin jack 1P × 2	☆
—	E20-0314-05	Terminal strip 3P	☆
—	E20-0512-05	Terminal strip 5P × 3	☆
—	E20-0881-05	Terminal strip 8P [K: 1] [W: 2]	☆
—	E20-1003-05	Terminal strip 10P	☆
—	E22-0207-05	Lug	☆
—	E23-0014-04	Acme terminal × 2	☆
—	E23-0402-05	Straight through time terminal	☆
—	E23-0403-05	Joint terminal	☆
—	E23-0404-05	Press-fit terminal × 23	☆
—	E23-0406-04	Lugs × 4	☆
—	E29-0402-04	Shorted terminal	☆
—	F02-0407-04	Plate cap × 2	☆
—	F02-0408-04	Heat radiator	☆
—	F05-1533-05	Fuse 15A × 4	☆
—	F15-1610-03	Shading plate	☆
—	F15-0614-04	Switch mask	☆
—	F20-0507-02	Separating plate	☆
—	F20-0508-04	Insulating plate	☆
—	F29-0014-05	Insulating washer × 4	☆
—	G02-0503-04	Breaking spring	☆
—	G09-0401-04	Back spring × 2	☆
—	G13-0612-04	Cushion × 2	☆
—	H01-2554-04	Carton case (inside) [K]	☆
—	H01-2555-04	Carton case (inside) [W]	☆
—	H03-1655-04	Carton case (outside) [K]	☆
—	H03-1656-04	Carton case (outside) [W]	☆
—	H12-0418-04	Cushion (Set)	☆
—	H12-0429-04	Cushion	☆
—	H12-0435-03	Cushion (Bottom)	☆
—	H12-0436-04	Cushion (Middle)	☆
—	H20-1403-03	Protection cover	☆
—	H25-0106-04	Polyethylene bag	☆

Ref. No.	Parts No.	Description	Re- marks
—	H25-0117-04	Polyethylene bag	
—	H39-0101-05	Joint (plastics) × 4	
—	J02-0049-14	Foot × 6	
—	J13-0402-05	Fuse holder × 2	☆
—	J21-2537-04	PC board A × 2	☆
—	J21-2538-03	PC board B	☆
—	J29-0401-04	GND hard-ware	☆
—	J30-0061-04	Spacer (rubber) × 2	
—	J30-0503-04	Spacer (for foot) × 8	☆
—	J32-0710-04	Stud A (high voltage)	☆
—	J32-0711-04	Stud B (power source)	☆
—	J32-0712-04	Round boss × 2	☆
—	J42-0038-04	Bushing × 2	
—	J59-0001-05	Grommet (carrying handle) × 2	
—	J59-0002-05	Plunger × 2	
—	J61-0019-05	Vinyl tie × 3	
—	K01-0401-05	Carring handle × 2	☆
—	K21-0267-04	Knob (small) METER	
—	K21-0715-04	Knob (large) × 3	☆
—	K23-0270-04	Knob LINEAR	
—	N09-0256-05	GND screw × 27	
—	N10-2030-46	Nut	
—	N10-2040-46	Nut (socket) × 8	
—	N10-3060-11	Nut (M6) (for GND)	
—	N14-0020-04	Butterfly nut (M6) (for GND)	
—	N14-0069-14	Cap nut	
—	N15-1030-46	Washer × 8	
—	N15-1040-46	Washer × 8	
—	N16-0038-46	Spring washer	
—	N16-0040-46	Spring washer × 20	
—	N16-0060-14	Spring washer (for GND)	
—	N19-0089-00	Washer (for GND)	
—	N19-0603-04	Nylon washer × 8 (for socket)	☆
—	N30-4012-46	Pan head screw × 4 (for auxiliary foot)	
—	N35-4006-11	Binding screw × 12 (case, handle)	
—	N87-3010-46	Tapping screw × 4 (Terminal stand)	
—	N87-4012-46	Tapping screw × 2 (Foot)	
—	X42-1090-10	Power cord assembly with plug	☆
—	X42-1110-10	Control cable ass'y	☆
—	X42-1120-10	Coaxial cable ass'y	☆
—	X43-1280-10	Rectifier unit	☆
—	X54-1300-10	Meter unit	☆

POWER CORD ASS'Y (X42-1100-00)

Ref. No.	Parts No.	Description	Re- marks
—	E07-0351-05	Plug 3P	
—	E19-0251-05	AC plug 2P	
—	J61-0014-05	Free-up belt	☆

CONTROL CABLE ASS'Y (X42-1110-10)

Ref. No.	Parts No.	Description	Re- marks
—	E12-0010-05	RCA type pin plug 1P	
—	E14-0801-05	US plug	
—	J42-0402-05	Cord bushing	☆

SECTION 7. PARTS LIST

COAXIAL CABLE ASS'Y (X42-1120-10)

Ref. No.	Parts No.	Description	Re- marks
—	E05-0117-05	M type plug × 2	

RECTIFIER UNIT (X43-1280-10)

Ref. No.	Parts No.	Description	Re- marks
CAPACITOR			
C1~15	CK45E2H103P	Ceramic 0.01 μ F +100%,-0%	
RESISTOR			
R1~14	RC05GF2H474J	Carbon 470k Ω \pm 5% 1/2W	☆
R15~17	R92-0608-05	Cement 2.66M Ω 1W	
R18	RC05GF2H473J	Carbon 47k Ω \pm 5% 1/2W	
SEMICONDUCTOR			
D1~14	V11-0282-09	Diode V08J	
MISCELLANEOUS			
—	E23-0047-04	Lapping terminal × 4	

METER UNIT (X54-1300-10)

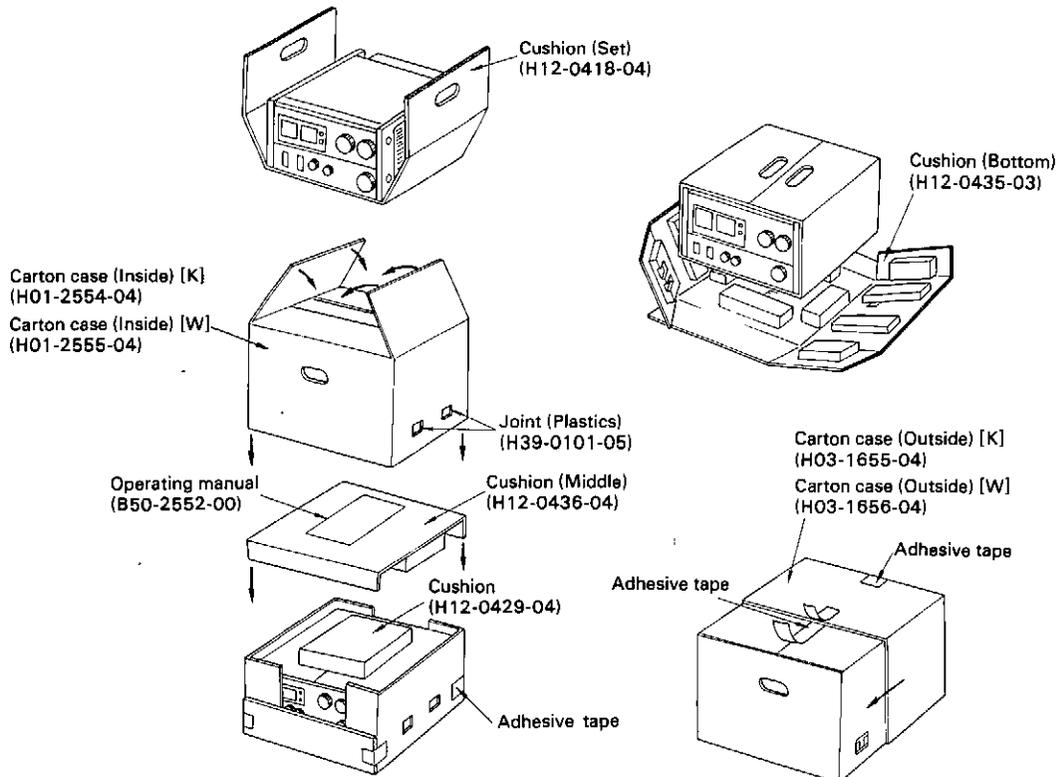
Ref. No.	Parts No.	Description	Re- marks
CAPACITOR			
C1	CK45E2H103P	Ceramic 0.01 μ F +100%,-0%	
C2,3	C91-0412-05	Ceramic 0.0047 μ F AC 500V	

Ref. No.	Parts No.	Description	Re- marks
RESISTOR			
R1	R92-0610-05	Cement 270 Ω \pm 5% 3W	☆
R2~4	R92-0614-05	Cement 470 Ω \pm 5% 3W	☆
R5	R92-0606-05	Cement 0.68 Ω \pm 5% 3W	☆
R6	R92-0607-05	Cement 1 Ω \pm 5% 5W	☆
R7	RC05GF2H152J	Carbon 1.5k Ω \pm 5% 1/2W	
MISCELLANEOUS			
RL1	S51-2404-05	Relay	☆
DL1	S59-1402-05	Timer relay (100V 140 sec.)	☆
—	E23-0047-04	Lapping terminal	

ACCESSORIES (Supplied)

- Operating manual (B50-2552-00)..... 1 copy
- AC power cord (X42-1090-10) 1 piece
- Coaxial cable, 1.5 m, with M-typ connectors (X42-1100-00) 1 piece
- Control cable (X42-1110-10) 1 piece
- Spare fuse, 15A (F05-1533-05) 2 pieces
- Foot (J02-0049-14) 2 pieces
- Screws, 4 × 12 mm long (N30-4012-46) 2 pieces
- Plate cap (F02-0407-04) 2 pieces
- Parasitic suppressor coil, right hand (L39-0401-05) 1 piece
- Parasitic suppressor coil, left hand (L39-0402-05) 1 piece
- Screw, 3 × 6 mm long (N30-3006-46) 4 pieces
- Plain washer (N15-1030-46) 4 pieces
- Spring washer (N16-0030-46) 4 pieces

SECTION 8. PACKING



SECTION 9. DISASSEMBLY AND ADJUSTMENT NOTES

These are high voltage and large current handling circuits. Exercise the greatest care when working inside the unit. Carelessness could endanger your life.

WARNING

- 1) Disconnect the AC line cord before removing the covers. When the top cover is removed, the primary protection switch will disconnect AC input to the high voltage transformer. However, the low voltage transformer remains connected to the AC line. When the transmitting tube compartment cover is removed, the high voltage secondary supply will be grounded, but the electrolytic capacitors may remain charged. Use an insulated screw driver to verify they are fully discharged.
- 2) Adjustments are made with both safety interlocks bypassed, and lethal voltages are present at both sides of the cha-sis. Observe all standard safety procedures regarding high RF, AC and DC potentials.

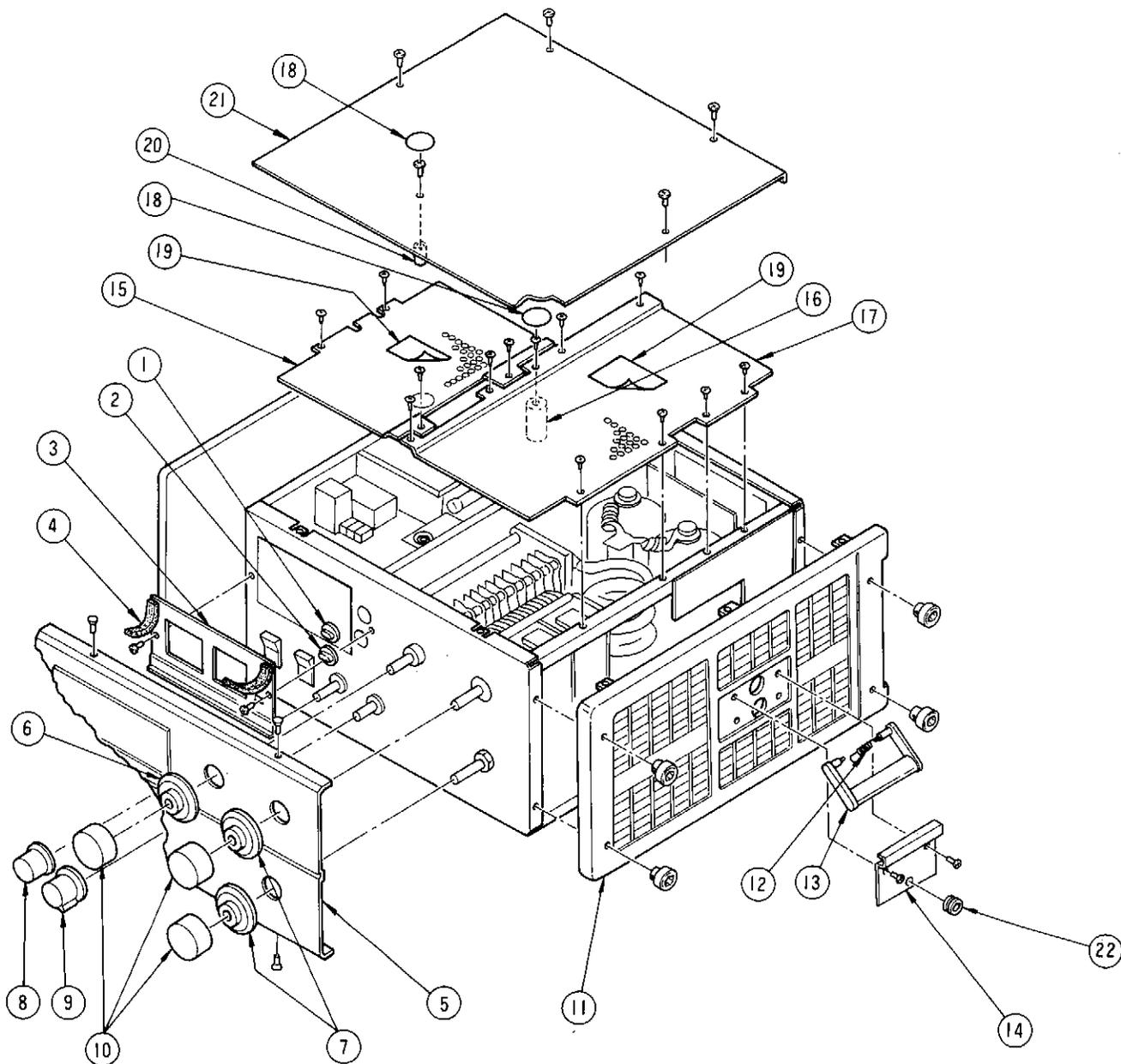
TUBE REPLACEMENT

In addition to the preceeding warnings, please observe the following:

CAUTION

At no time should excessive force be applied to glass envelopes or ceramic sockets. Excessive strain on the pins may fracture the envelope. Check pin indexing before you attempt to insert tubes. Always handle the tube by its envelope, not by the plate cap.

SECTION 10. DISASSEMBLY



No.	Description	Parts No.	Remarks	No.	Description	Parts No.	Remarks
1	Indicating window A	B08-2302-04	ON AIR	12	Back spring	G09-0401-04	
2	Indicating window B	B08-9302-04	STBY	13	Carrying handle	K01-0401-05	
3	Blinding plate	F15-0610-03		14	Handle cover		
4	Cushion	G13-0612-04		15	Control case	A01-0717-03	
5	Panel ass'y	A20-2317-02		16	Short stud A	J32-0710-04	for High voltage
6	Dial plate A	B20-0807-04	PLATE	17	Shield plate		
7	Dial plate B	B20-0808-04	LOAD, BAND	18	Coution sticker		
8	Knob	K21-0267-04	METER	19	Caution sticker (High voltage)		
9	Knob	K23-0270-04	LINEAR	20	Short stud B	J32-0711-04	for Power source
10	Knob	K21-0715-04	PLATE, LOAD, BAND	21	Case	A01-0715-02	
11	Die-casting frame			22	Bushing	J42-0038-04	

Fig. 5 Chassis and Front Panel

SECTION 10. DISASSEMBLY

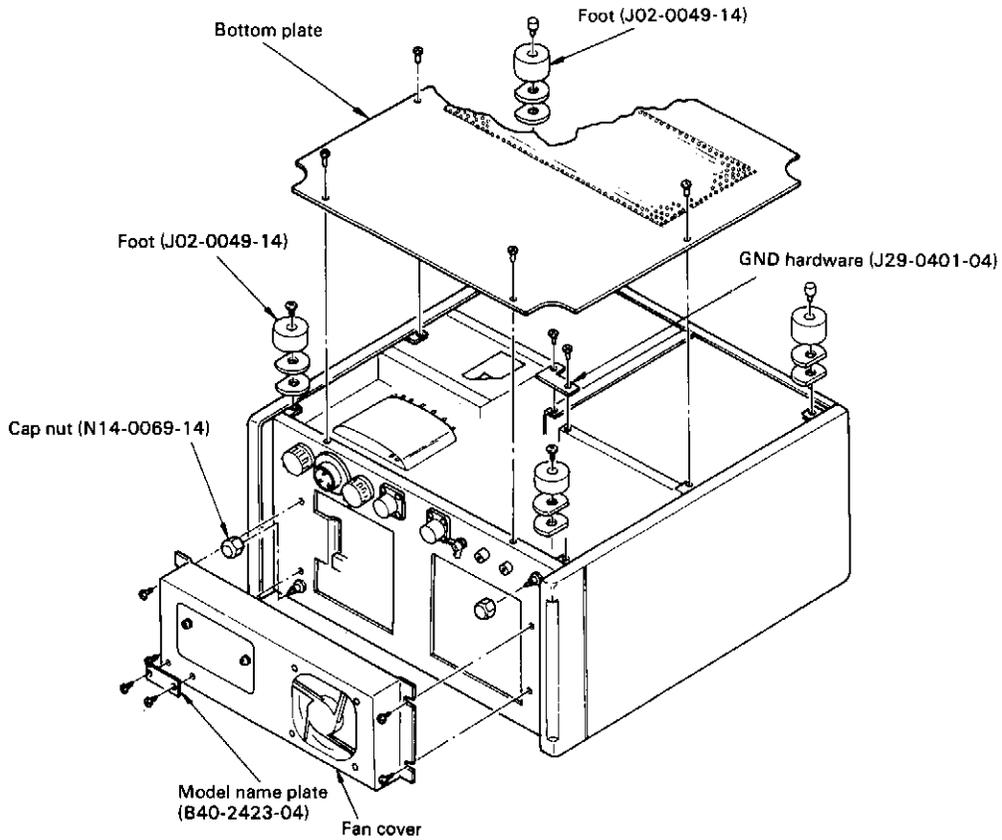


Fig. 6 Subpanel

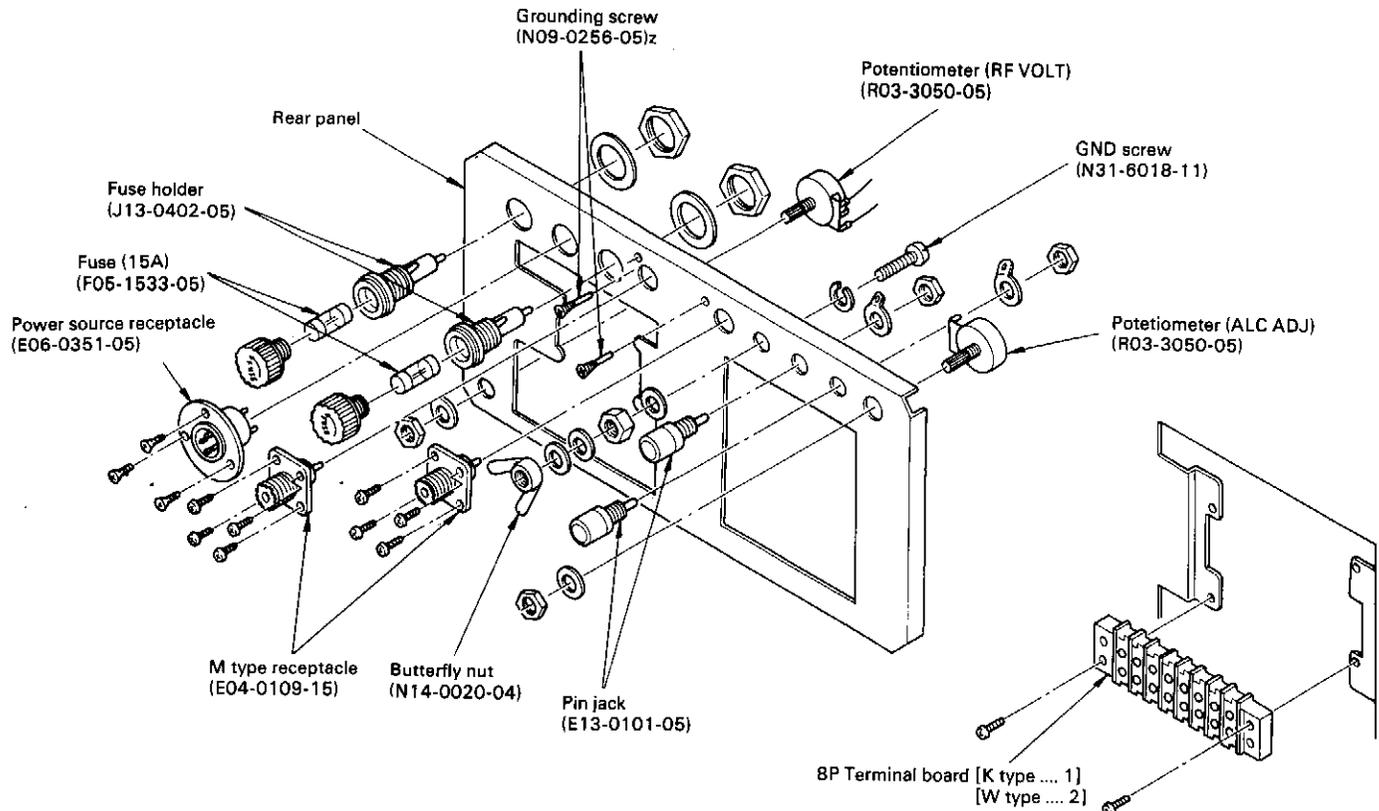


Fig. 7 Rear Panel

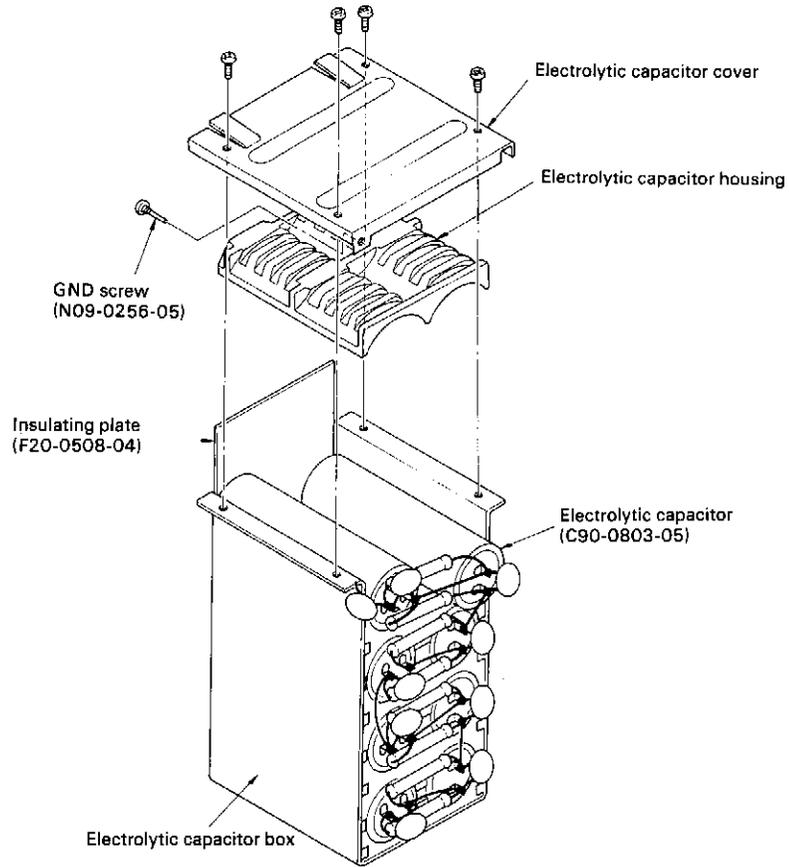


Fig. 8 Electrolytic Assembly

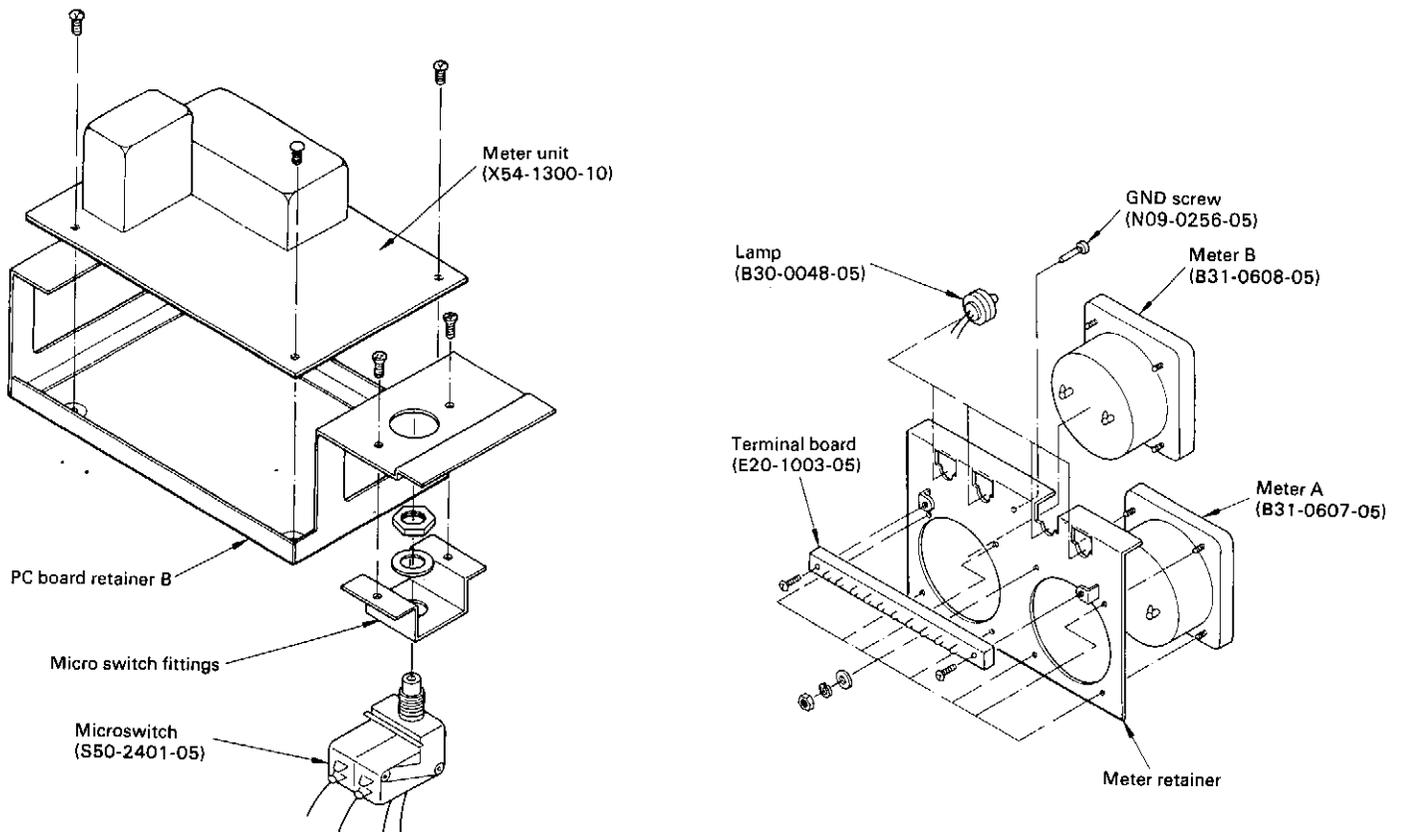


Fig. 9 Relay and Meter Mountings

Power Transformer: (Fig. 10)

- 1) Remove the upper and lower cases.
- 2) Remove the upper shielding plate.
- 3) Loosen 2 upper screws of the electrolytic capacitor assembly.
- 4) Remove leads from the transformer.
- 5) Remove 8 screws marked ★.

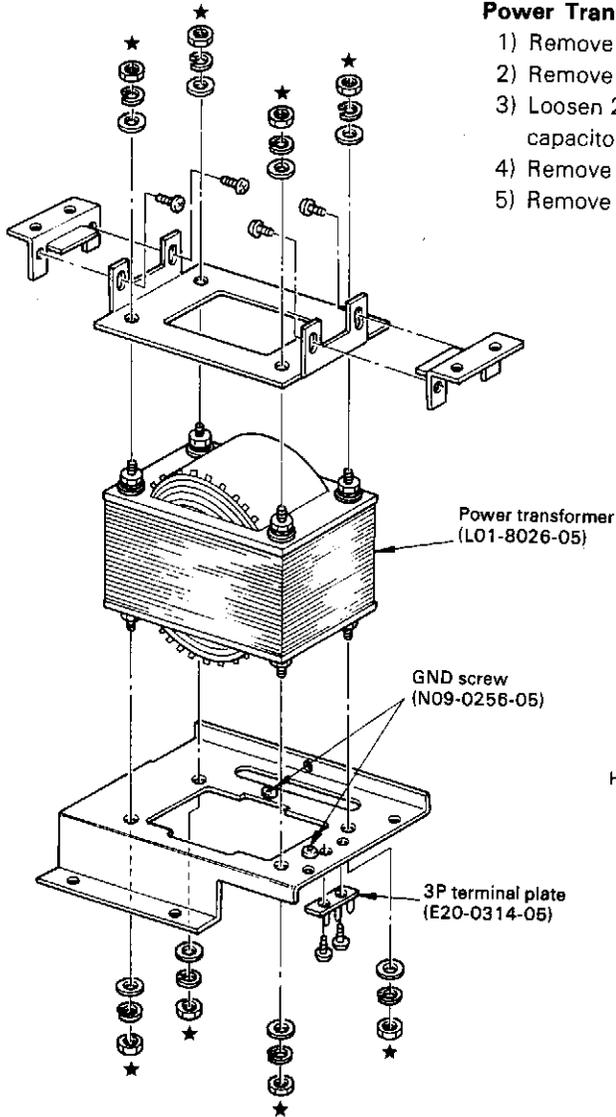


Fig. 10 Disassembly Power Transformer

Filament Transformer: (Fig. 11)

- 1) Remove the upper and lower cases.
- 2) Remove the upper shielding plate.
- 3) Remove the meter unit mounting and disconnect leads CW, SSB and RL3.
- 4) Remove heater transformer leads.
- 5) Remove 4 screws marked ★.

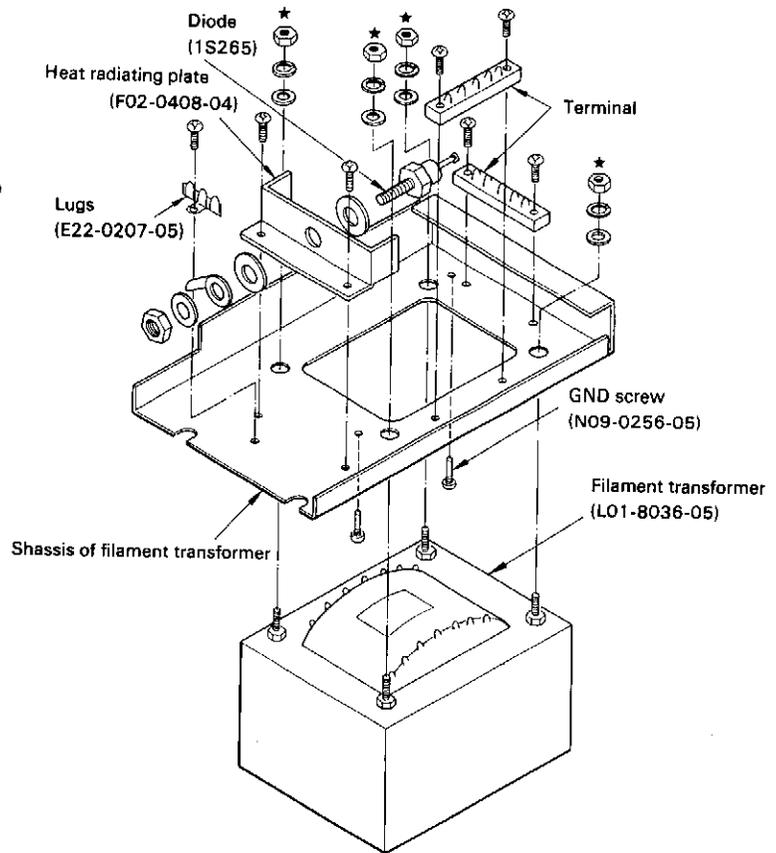


Fig. 11 Disassembly Filament Transformer

SECTION 10. DISASSEMBLY

Plate Variable Capacitor: (Fig. 12a)

- 1) Remove the top cover and the cage cover.
- 2) Remove screws marked ★ and the HV capacitor C34.

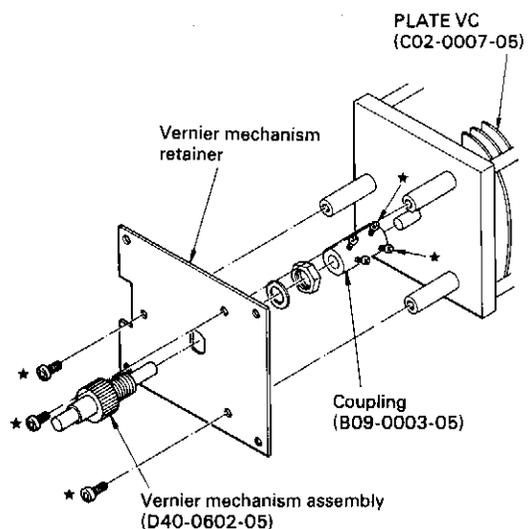


Fig. 12a Disassembly Plate Variable Capacitor

Coupling Capacitor:

- 1) Remove the top cover and the cage cover.
- 2) Remove screws according to Fig. 12b.

NOTE: Treat the coupling capacitor carefully.

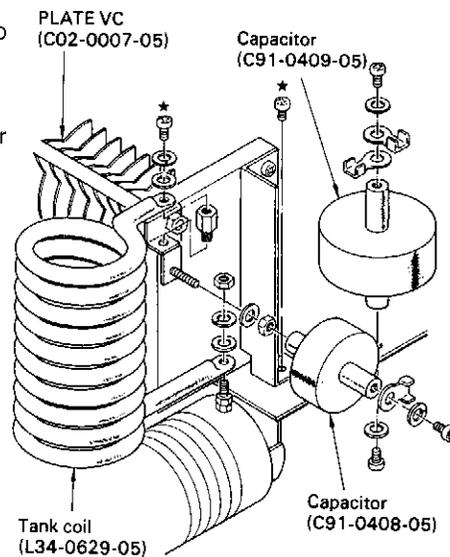


Fig. 12b Output Coupling Capacitor

Rectifying Unit: (Fig. 13)

- 1) Remove the upper and lower cases.
- 2) Remove the cage cover.
- 3) Remove the meter mounting.
- 4) Remove the HV lead.
- 5) Remove 3 screws marked ★.
- 6) Rotate the assembly clockwise and withdraw.

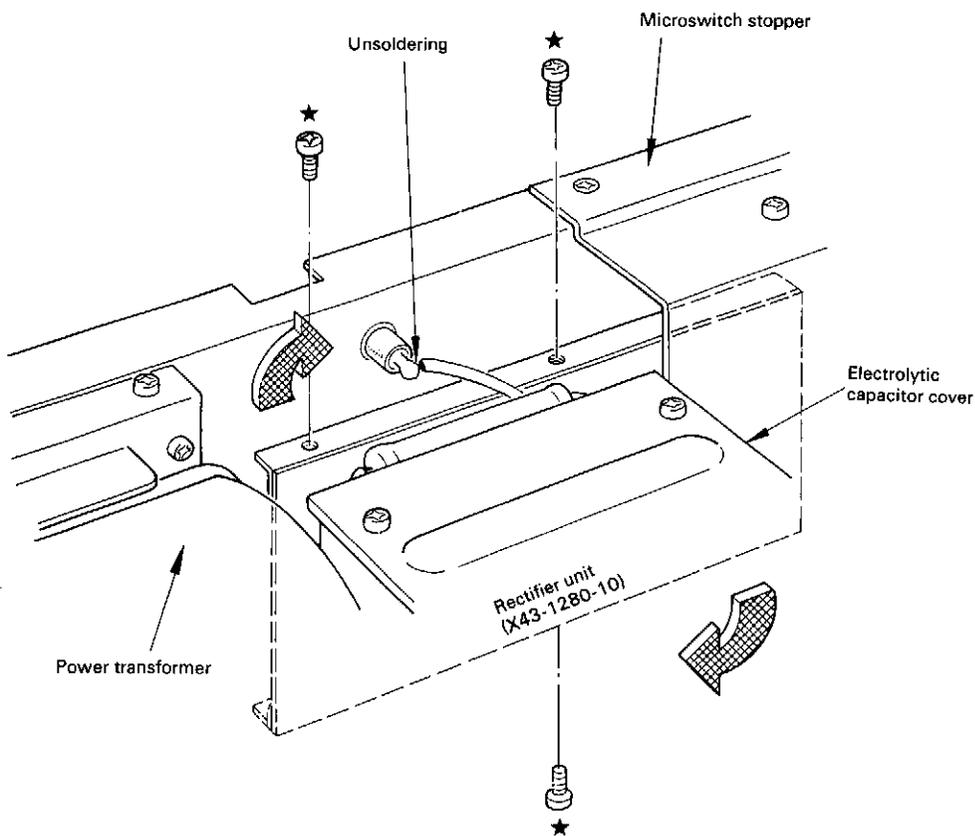


Fig. 13 Rectifying Unit

SECTION 11. LINE VOLTAGE CHANGE

WARNING

DISCONNECT THE AC INPUT POWER CABLE FROM THE TL-922 BEFORE PROCEEDING.

There are two versions of the TL-922; A 240/120V line model and a 220/240V line model. The input voltage in either version can be changed either up or down as required, by changing the power transformer input links located in the duct on the rear panel.

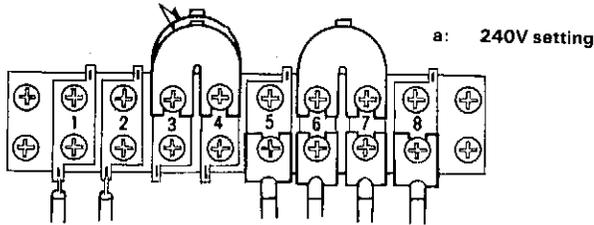
NOTE:

The 240/120V version was set in the 120V position and the 220/240V version in the 220V position.

To change link positions, remove the access cover by the two black snap fasteners. Loosen the screws holding the shorting bars, a few turns only. (Do not loosen excessively as they could drop into the amp.) Draw each shorting bar upward for removal, and replace the bars for the operating voltage desired (Fig. 14). Be sure to tighten the screws from which the shorting bars were removed, besides securing the bars in their new positions.

CAUTION: BE SURE TO TIGHTEN ALL LOOSENEED SCREWS.

Spare shorting bars are secured at terminals 3 and 4.



b: 120V setting

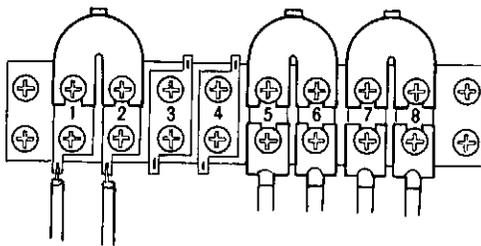


Fig. 14a 240/120V Version [K type]
Input Voltage Terminal Boards

NOTE:

Fuses need not be changed in current rating when the input voltage is changed.

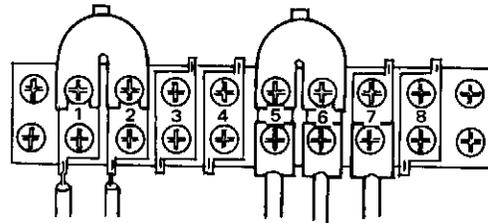
1) 240/120V Version

This version has one input voltage terminal board, which was set to 120V at the factory. For 240V line, replace the short bars as illustrated. Spare shorting bars are secured at Terminals 3 and 4.

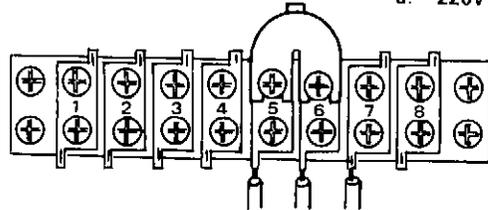
2) 220/240V Version

This version has two input voltage terminal boards, which were set to 220V at the factory. For 240V line, replace the shorting bars as illustrated.

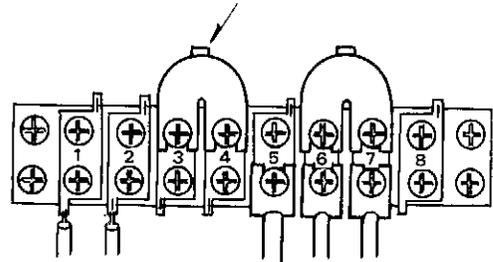
CAUTION: BE SURE TO TIGHTEN ALL LOOSENEED SCREWS.



a: 220V setting



Spare shorting bar is secured at a terminals 3 and 4.



b: 240V setting

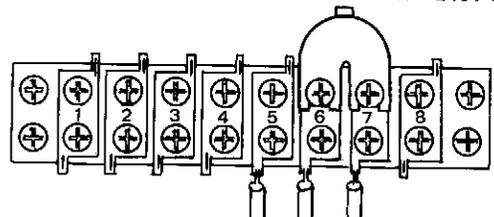
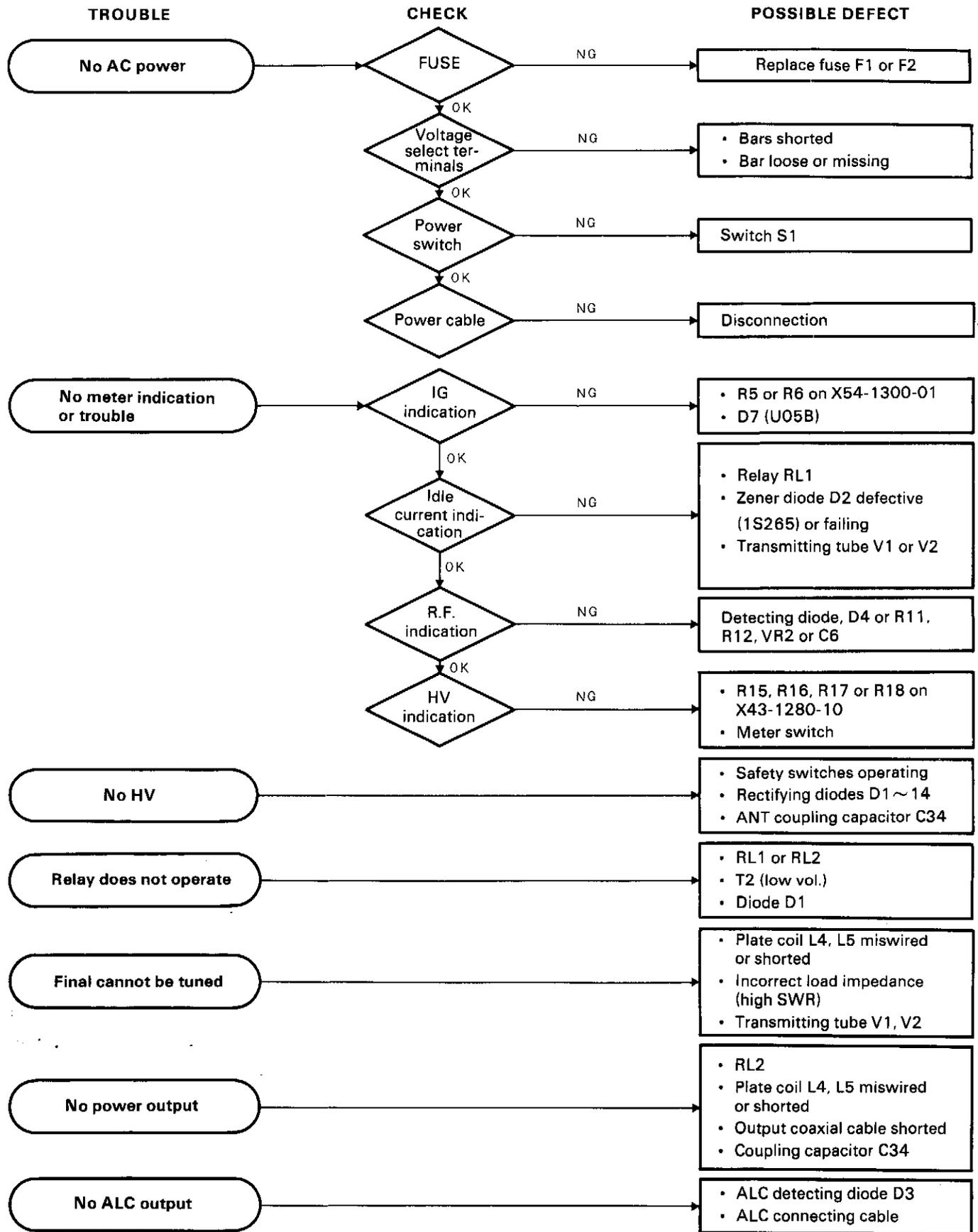


Fig. 14b 220/240V Version [W type]
Input Voltage Terminal Boards

SECTION 12. TROUBLESHOOTING



Measuring Instruments

1. Voltmeter
 - Input impedance..... more than 1M Ω
 - Range F.S. = 1.5 ~ 3500V AC, DC
2. RF Dummy Load
 - Impedance..... 50 ~ 75 Ω
 - 1000W or greater disipation
3. Exciter
 - 100 ~ 120W output
(Example: TS-820D, S; TS-520D, S)
4. Ohmmeter
 - Range 1k Ω ~ 500k Ω
5. In-line watt meter, 100W or greater and 1500W or greater element.

■ Preparation

WARNING: _____

Lethal Voltages Present!

1. Disconnect the power cable.
2. Check for two 15A fuses.
3. Check for correct AC input voltage setting. (**Fig. 14**)
4. Remove the top and bottom covers (**Fig. 5** and **6**).
5. Defeat the HV interlock with a suitable insulator.

■ Continuity Test

1. Measuring Instrument
Ohmmeter
2. Measuring Point
 - a. Between V1, V2 plates and chassis: more than 300k Ω .
 - b. Between TH1 and TH2 of the high voltage transformer: 0 Ω (switch closed).

■ Voltage Check

1. Measuring Instrument
Voltmeter
2. Measuring Point

WARNING: _____

Lethal Voltages Present!

- a. Remove the top cover which will open the primary safety switch disconnecting T1.
- b. Connect AC power.

WARNING: _____

Avoid High Voltage Contacts!

- c. Turn the POWER SW on and check the following voltages.

	Check Point	Value to be Measured
Heater voltages	Pin No. 1 of V1 Pin No. 1 of V2	10V AC \pm 0.5V 5V AC \pm 0.25V
Voltage between relay terminals	Pins of RL1 and RL2	Approximately 120V DC

- d. Turn the POWER SW off and bypass the primary microswitch. Connect the meter leads and then turn the POWER SW on. Check the plate voltage.
CW mode: Approx. 2.2kV
SSB mode: Approx. 3.1kV

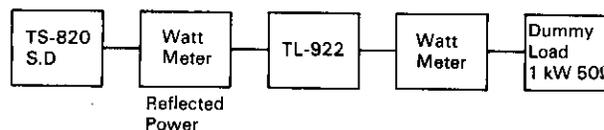


Fig. 15 Equipment Connection

■ BIAS Current Check

1. Measuring Instrument
 - a. Exciter (Ex.: TS-820S)
 - b. RF Dummy Load
2. Method
 - a. Connect the exciter to the linear amplifier according to **Fig. 15**.
 - b. Connect AC power and turn the POWER SW on. Check that the linear amplifier is controlled by the stand-by switch of the exciter.
 - c. Check the Ip readings for:

CW mode	100mA	CW
SSB mode	200mA	SSB (nominal)
 - d. Place the LINEAR SW in the OPERATE position. Adjust plate and loading, checking Ip for any indication of self-oscillation.

■ Input Tuning Coil Adjustment

1. Measuring Instruments
 - a. Exciter
 - b. Wattmeter, 100W element
 - c. RF dummy load
2. Adjusting Method
 - a. Connect equipment according to **Fig. 15**.
 - b. Place the LINEAR SW in STBY. Set the exciter output to 80W at 1.9 MHz.
 - c. Set the linear amplifier in 1.9 MHz BAND and place the LINEAR SW in OPERATE.
 - d. While transmitting, adjust the core of input tuning coil so that V.SWR is minimum at 1.900 MHz. Repeat the procedure for the remaining frequencies:

BAND	FREQUENCY	ADJUST
1.9 MHz	1.900 MHz	L9 A
3.5 MHz	3.750 MHz	L10 B
7.0 MHz	7.150 MHz	L11 C
14.0 MHz	14.175 MHz	L12 D
21.0 MHz	21.225 MHz	L13 E
28.0 MHz	28.800 MHz	L14 F

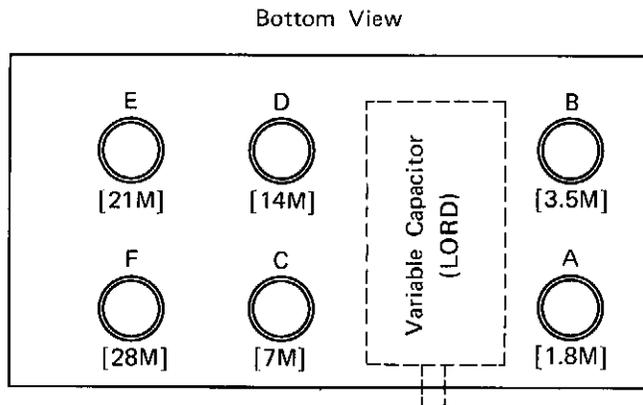


Fig. 16 Coil Locations

■ RF Meter Adjustment

1. Measuring Instruments
Same as Section 5.
2. Method
 - a. Interconnect according to **Fig. 15**.
 - b. Set the exciter and the linear amplifier to 14 MHz BAND and adjust for maximum output power.
 - c. Place the METER SWITCH in the RF position and set the RF VOLT pot on the rear panel to indicate "7". Check this value at every band.

NOTE:

This value will be obtained when the RF dummy load is 50Ω impedance. When the impedance is 75Ω , the indicated value will be slightly higher but should be less than "10".

■ ALC Voltage Adjustment

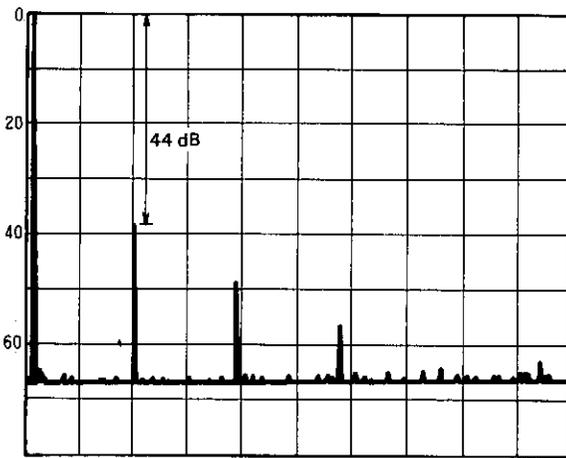
1. Measuring Instruments
Same as Section 5.
2. Method
 - a. Interconnect according to **Fig. 15**.
 - b. Set the exciter and the linear amplifier to 14 MHz BAND and adjust for maximum output power.
 - c. With 80W excitation, check for $-10V$ or less at the ALC output terminal with the ALC pot on the rear panel at MAX.
 - d. Set the exciter output to maximum and adjust the ALC pot for 500W output.

■ Fan Motor Delay Stop Circuit Check

1. Measuring Instruments
No instrument is needed.
2. Checking Method
After two minutes of power on at STBY, switch power off and verify a 2 minute delay for fan shut-off, ± 30 seconds. (At the room temperature of $25^{\circ}C$). In the case of the room temperature of $-10^{\circ}C \sim +40^{\circ}C$, the delay time lies in 90 sec \sim 190 sec.

SECTION 14: REFERENCE DATA (EXAMPLE)

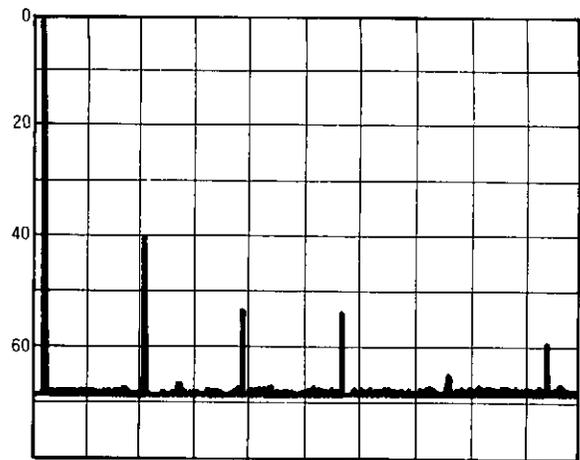
Spurious Radiation (Harmonies)



1.9 MHz 3.75 MHz
 B.W 10 kHz S.T. 0.1 sec/div
 S.W 1 MHz/div
 6 dB/Oct
 (EXAMPLE)

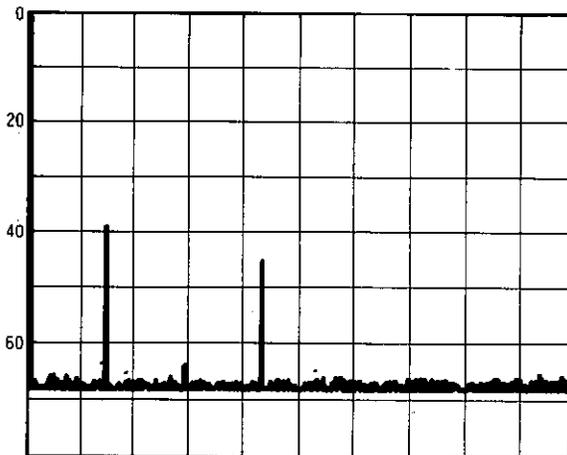
Second harmonics
 Nominal value: 38 dB
 Correcting value: 6 dB
 Therefore
 Real value: 44 dB
 Third harmonics
 Real value: 47 dB
 Force harmonics
 Real value: 50 dB

Spurious Radiation (Harmonies)



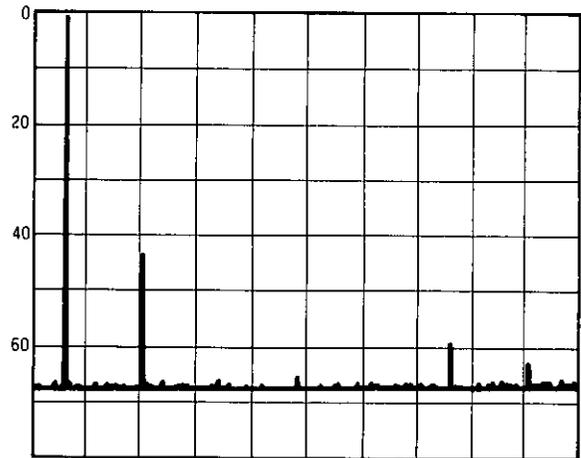
3.75 MHz
 B.W 10 kHz S.T. 0.1 sec/div
 S.W 5 MHz/div
 6 dB/Oct

Spurious Radiation (Harmonies)



7.15 MHz
 B.W 10 kHz S.T. 0.1 sec/div
 S.W 5 MHz/div
 6 dB/Oct

Spurious Radiation (Harmonies)



14.175 MHz
 B.W 10 kHz S.T. 0.1 sec/div
 S.W 5 MHz/div
 6 dB/Oct

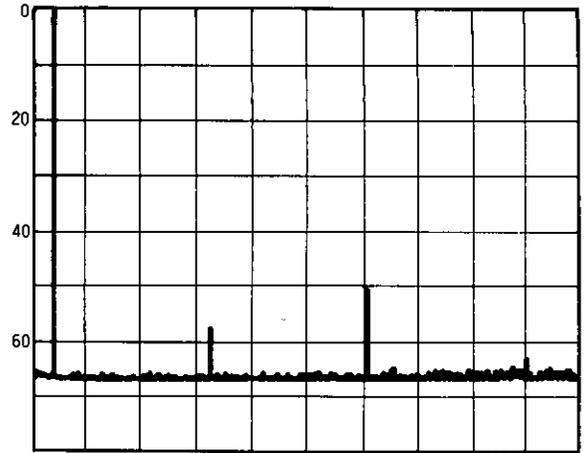
SECTION 14. REFERENCE DATA (EXAMPLE)

Spurious Radiation (Harmonies)



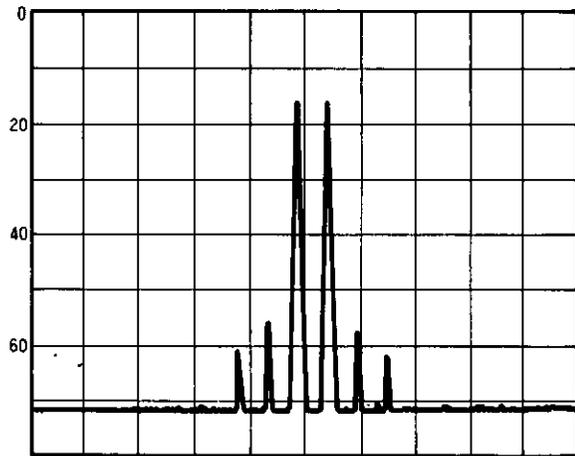
21.225 MHz
S.T 0.1 sec/div
S.W 10 MHz/div
B.W 10 kHz
6 dB/Oct

Spurious Radiation (Harmonies)



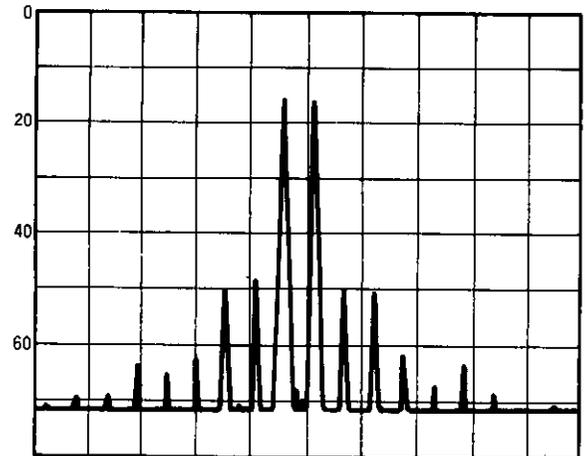
28.8 MHz
S.T 0.1 sec/div
S.W 10 MHz/div
B.W 10 kHz
6 dB/Oct

IMD Products



TS-820 only 14.175 MHz
2 tone Output 5.0W
B.W 0.03 kHz
S.T 2 sec/div
S.W 1 kHz/div

IMD Products

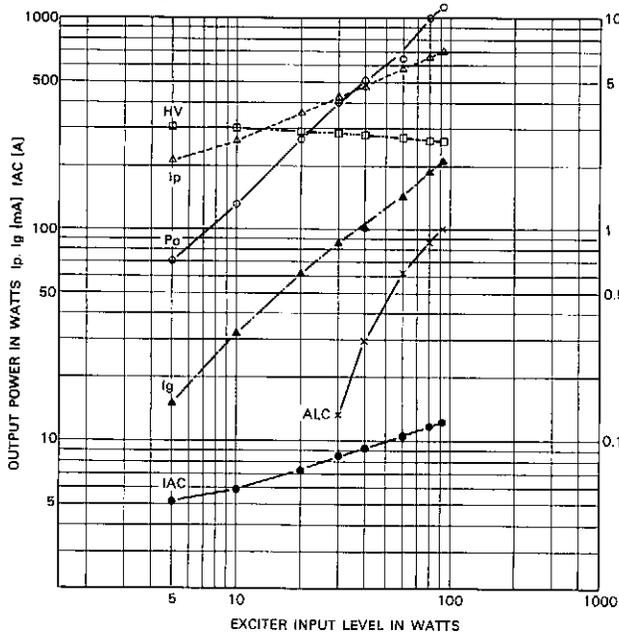


TS-820 + TL-922 14.175 MHz
2 tone Output 320W
B.W 0.03 kHz
S.T 2 sec/div
S.W 1 kHz/div

SECTION 14. REFERENCE DATA (EXAMPLE)

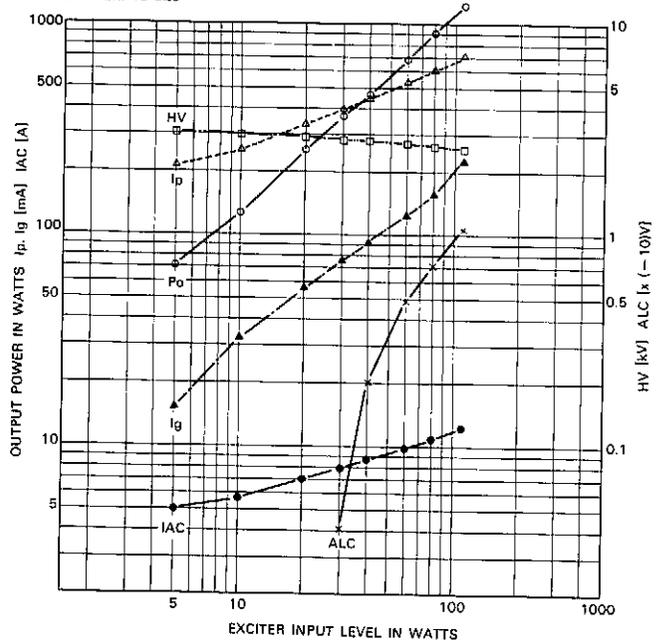
OUTPUT VS INPUT

ALC: OFF (After setting to 600W at 14.175 MHz) SIGNAL FREQ.: 1.9 MHz
 LINE: AC 240V DUMMY LOAD IMP.: 50Ω
 MODE: SSB
 EXCITER: TS-820



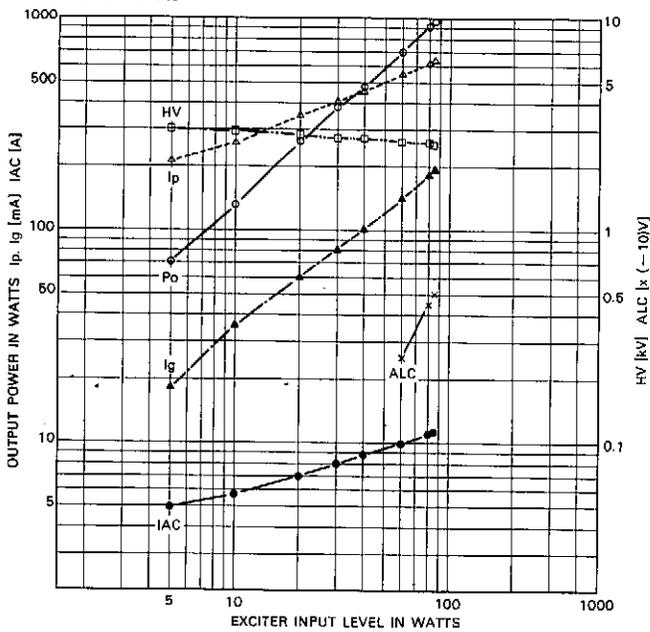
OUTPUT VS INPUT

ALC: OFF (After setting to 600W at 14.175 MHz) SIGNAL FREQ.: 14.175 MHz
 LINE: AC 240V DUMMY LOAD IMP.: 50Ω
 MODE: SSB
 EXCITER: TS-820



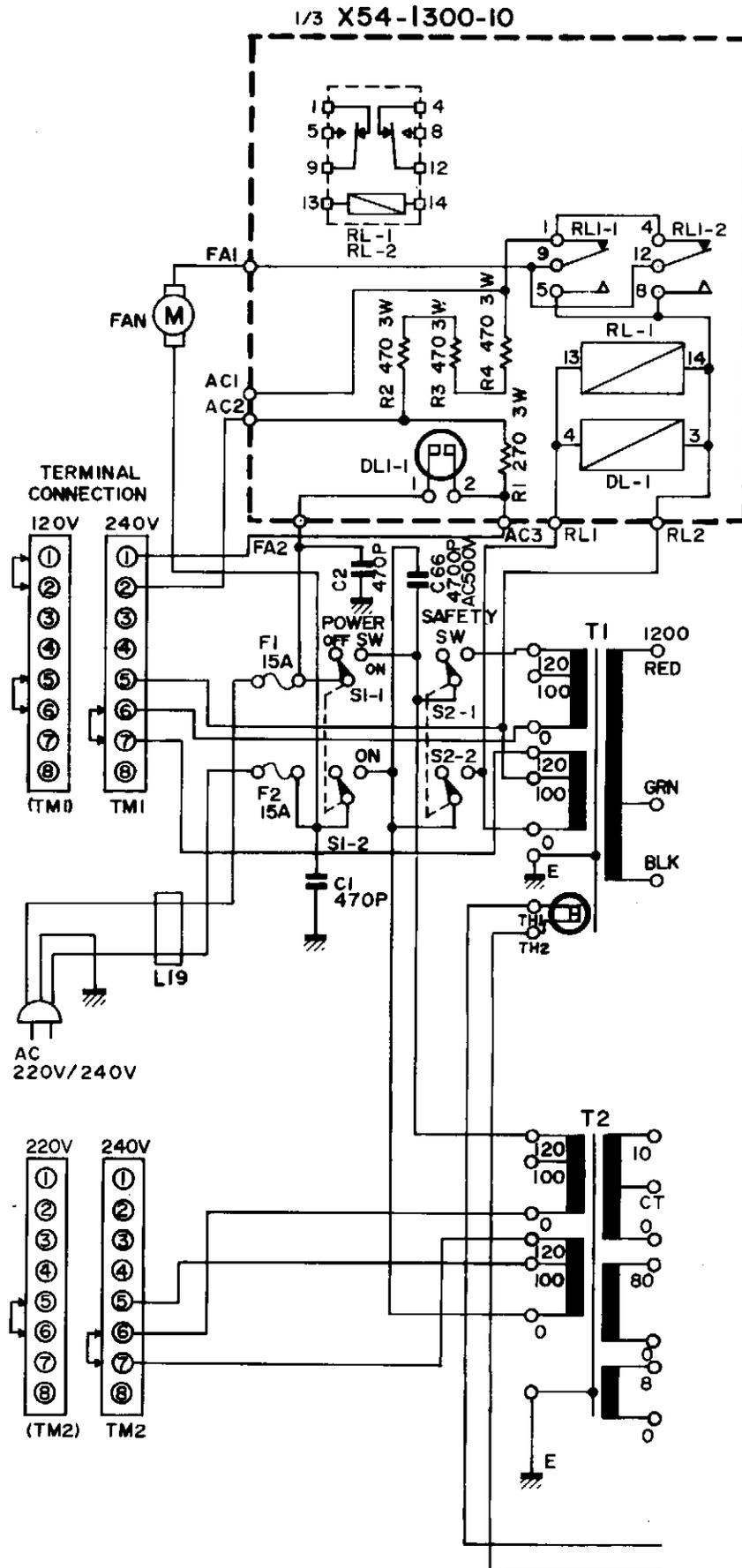
OUTPUT VS INPUT

ALC: OFF (After setting to 600W at 14.175 MHz) SIGNAL FREQ.: 28.8 MHz
 LINE: AC 240V DUMMY LOAD IMP.: 50Ω
 MODE: SSB
 EXCITER: TS-820



SECTION 15. SCHEMATIC DIAGRAM

Modification for W Type

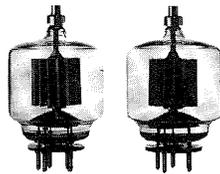
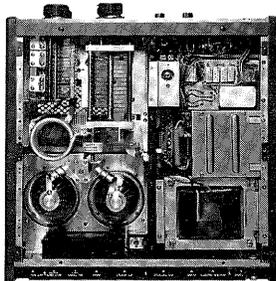


TRIO HF LINEAR AMPLIFIER TL-922 Plus.com

The TL-922 is an HF all band linear amp based on the pursuit of complete performance, and employing a pair of 3-500Z high performance transmitting tubes.

FEATURES

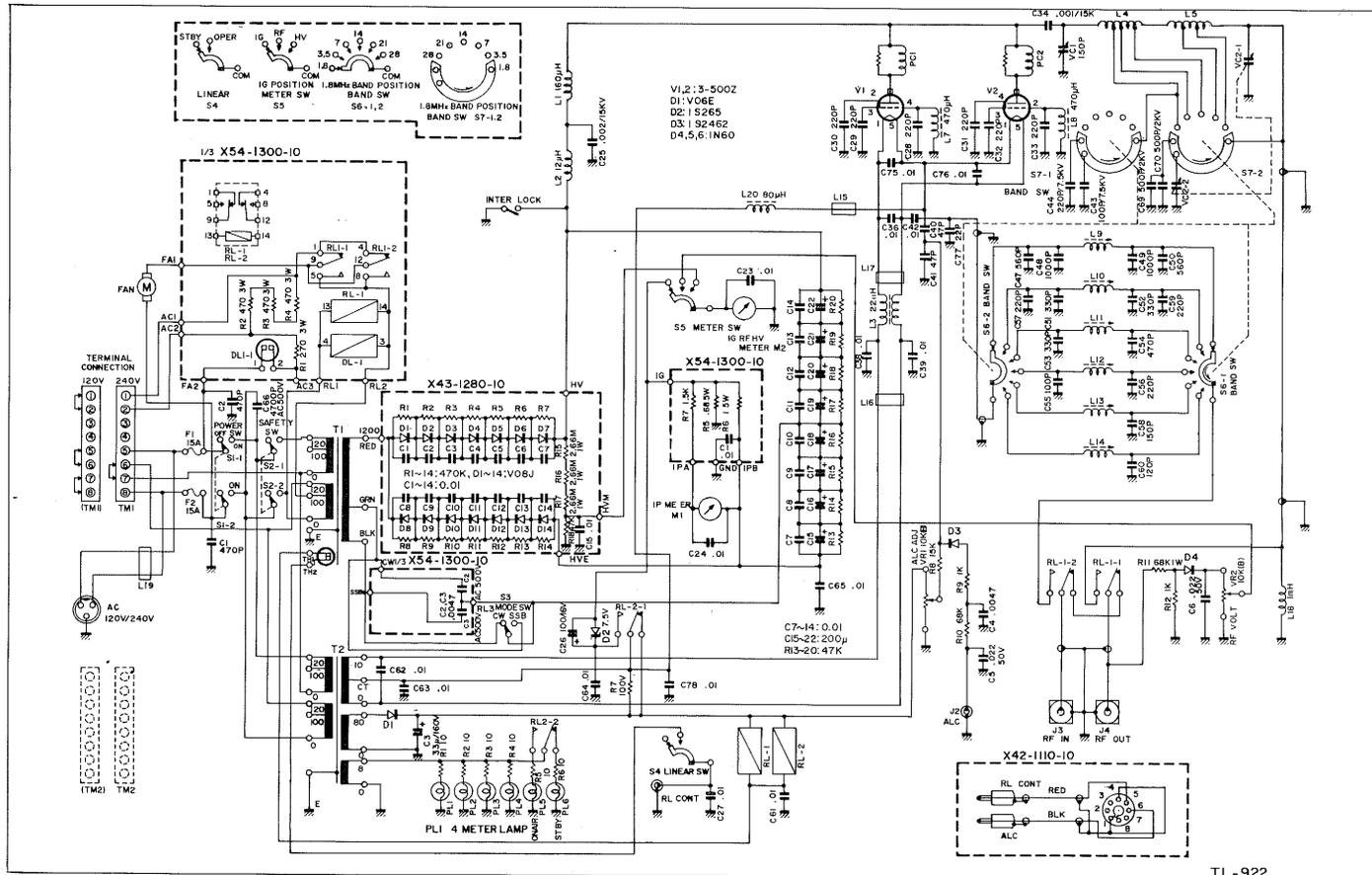
- Employment of high performance transmitting tube, EIMAC 3-500Z.
- Class AB₂ grounded-grid circuit.
- Excellent IMD (intermodulation products distortion) characteristics.
- Comprehensive safety protection.
- Newly developed DELAY circuit for cooling blower.
- Variable threshold level type ALC circuit.
- Employment of two meter system to monitor operation.
- Matching all TRIO HF transceivers and transmitters.



SPECIFICATIONS

Frequency Range	160 meter band — 1.8 to 2.0 MHz
	80 meter band — 3.5 to 4.0 MHz
	40 meter band — 7.0 to 7.3 MHz
	20 meter band — 14.0 to 14.35 MHz
	15 meter band — 21.0 to 21.45 MHz
	10 meter band — 28.0 to 29.7 MHz
Mode	SSB, CW, RTTY
Drive Power	80 Watts or more for full output
RF Input Power	SSB: 2,000 Watts PEP
	CW, RTTY: 1,000 Watts DC
Circuitry	Class AB ₂ Grounded-grid Linear Amplifier
Input Impedance	50 Ohms
Output Impedance	50 to 75 Ohms
Tubes	2 X 3-500Z
Power Requirement	120/220/240 VAC, 50/60 Hz
Dimension	15-3/8(390)W X 7-1/2(190)H X 16(407)D inch (mm)
Weight	68 lbs. (31 kg)

CIRCUIT DIAGRAM



Note: The circuit and ratings may change without notice due to developments in technology.

The TL922 operates satisfactorily on the 10, 18, and 24 MHz WARC bands into a well matched load, by using the band switch position for the next highest band i.e. for 10 MHz use 14, for 18 MHz use 21, for 24 MHz use 28.

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